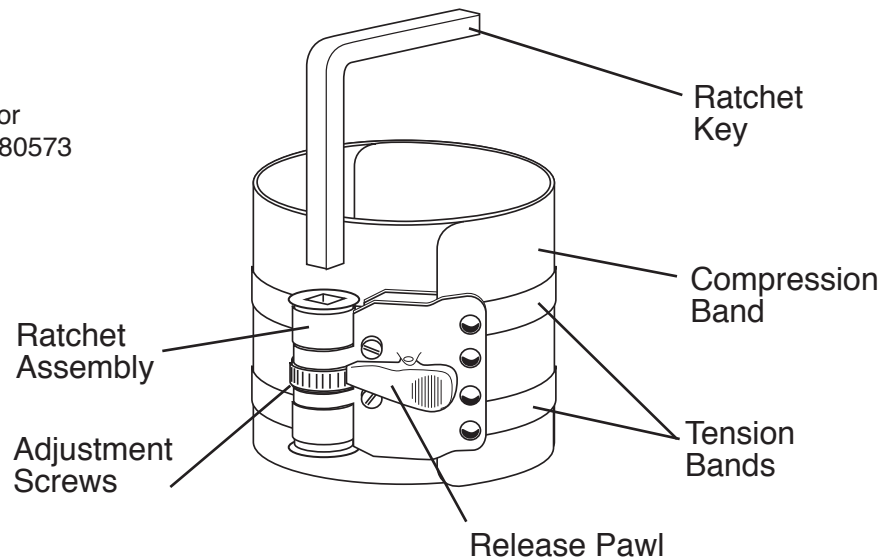


Instructions

for Piston Ring Compressor
Model #'s W80572 and W80573



1. Install rings on piston.
2. To open compressor, relieve pressure on release pawl by turning ratchet key slightly in clockwise direction.
3. Disengage release pawl from ratchet assembly and turn ratchet key counter-clockwise, opening compressor to desired size.

Note: Screws on each side of pawl are used to adjust tension on ratchet assembly so that compressor can not open or close unless ratchet key is turned.

DO NOT ALLOW COMPRESSOR TO SNAP OPEN- DAMAGE MAY RESULT!

4. Place compressor over piston & rings with key hole facing up.
5. Apply oil liberally between compressor and piston.
6. Turn ratchet key clockwise, compressing rings until fully seated into piston grooves.
7. Place assembly over cylinder and firmly tap piston down into cylinder.