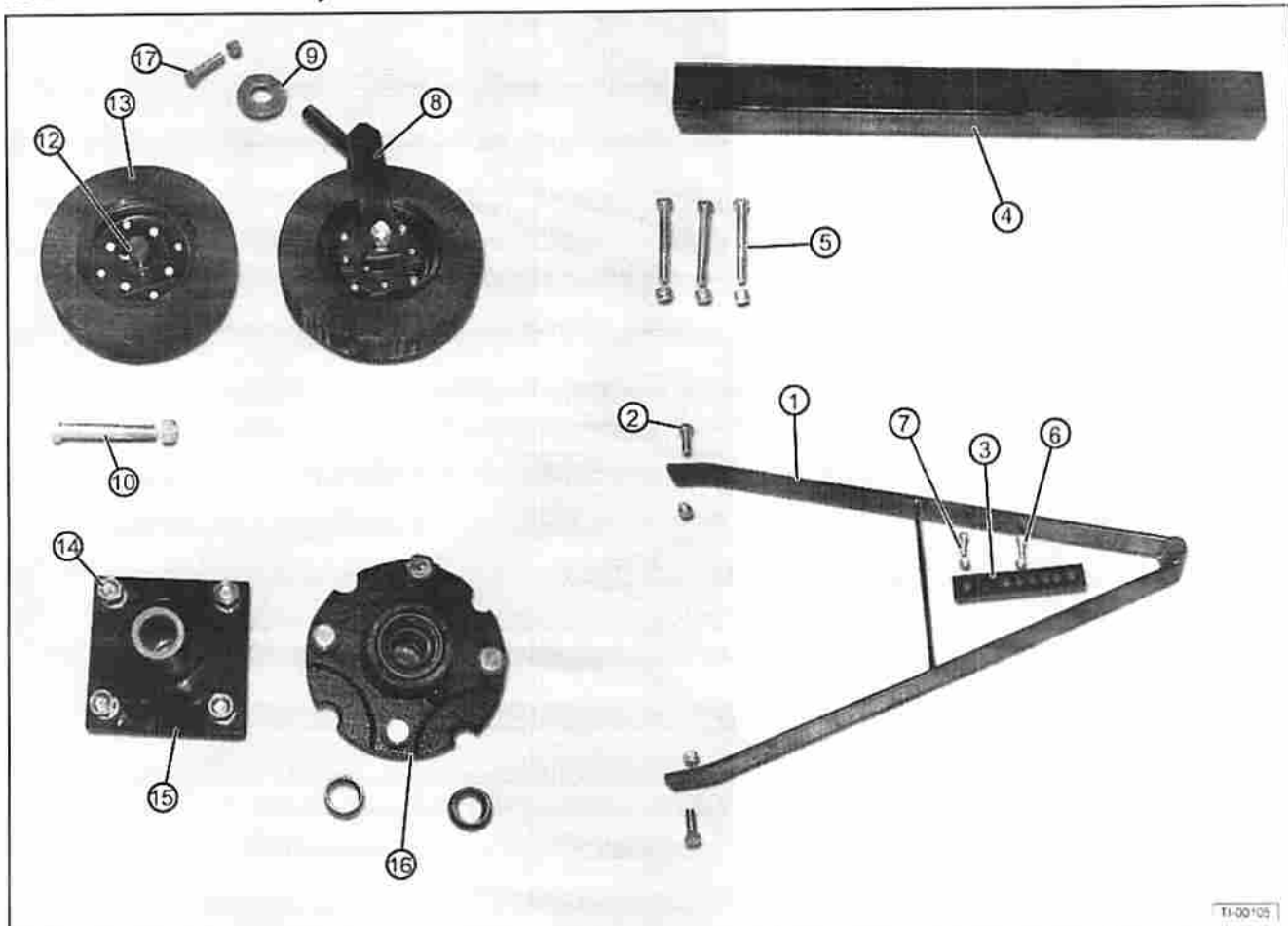


13. Parts

Replacement parts are available from your authorized Dealer Parts Department or from Titan Implement. The following pages contain a list of serviceable parts for the Titan Implement Rotary cutter.

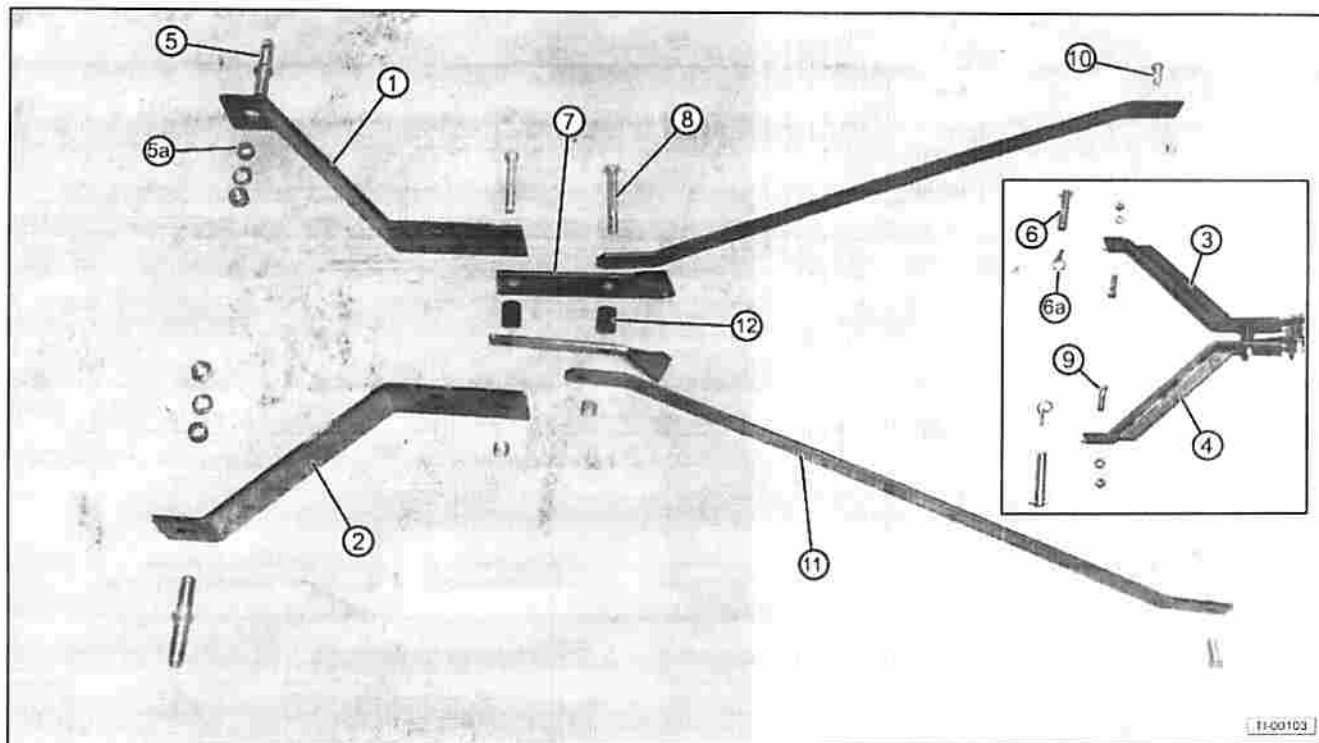
13.1 Tailwheel Assembly



Item	Part Number	Description	Qty.
1	110014	Tailwheel Frame (1405, 1406, 1505, 1506)	1
2	110015	Bolt & Locknut Kit, 5/8-11 x 2" (1405, 1406, 1505, 1506)	2
3	110016	Tailwheel Adjustment Plate, 7 Hole (1405, 1406, 1505, 1506)	1
4	150050 120002	Tailwheel Tube (1507, 1600) Tailwheel Tube (1200, 1300)	1 1
5	120003	Tailwheel Tube Bolt & Locknut Kit, 1/2-13 x 4-1/2" (1200, 1300, 1507)	3
6	110017	Tailwheel Adjustment Top Bolt & Locknut Kit, 1/2-13 x 1-1/2" (1400, 1505, 1506)	1
7	110069	Tailwheel Adjustment Bottom Bolt & Locknut Kit, 1/2-13 x 2" (1400, 1505, 1506)	1
8	110018	Tailwheel Fork	1

Item	Part Number	Description	Qty.
9	110019	Tailwheel Tube Flat Washer	1
10	110020	Axle Bolt & Locknut Kit, 1-8 x 7-1/2"	1
11	—	—	—
12	110021	Zerk Fitting	1
13	110022	Laminated Wheel	1
14	110023	Wheel Bolt, Lockwasher & Locknut Kit, 5/16-18 x 3/4"	1
15	110024	Wheel Hub, Standard, with Studs (1200, 1300, 1400, 1505, 1506)	1
16	150031	Wheel Hub, Heavy Duty (1507, 1606, 1607)	1
17	110070	Tailwheel Bolt & Locknut Kit, 1/2-13 x 2-1/2"	1

13.2 Hitch Assembly



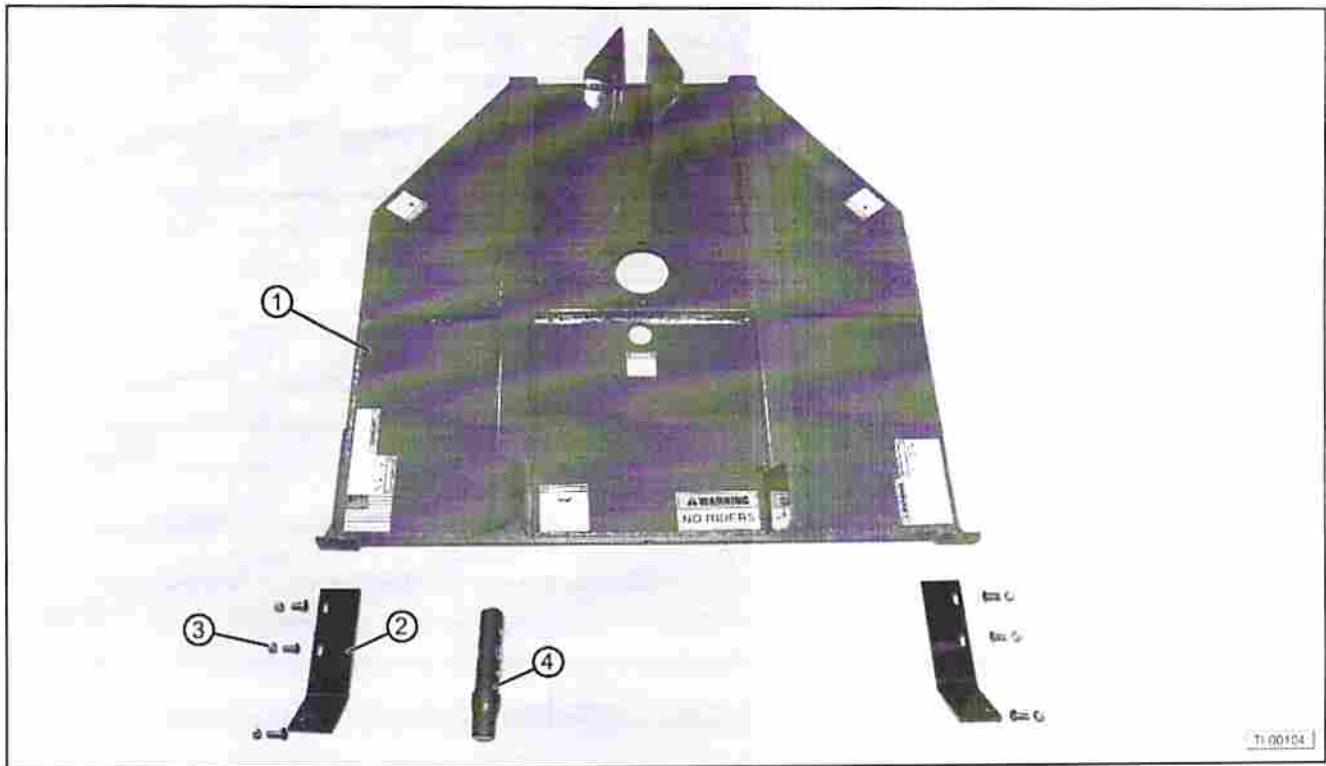
1200 and 1300 Series Cutters			
Item	Part Number	Description	Qty.
1	120004	A-Frame, Left or Right Side	2
2	—	—	
3	—	—	
4	—	—	
5	110032	Lift Pin Kit, CAT I	2
5a	120005	Lift Pin Bushing, 1/2" x 1-1/4" OD x 7/8" ID (1505, 1506)	2
6	—	—	
6a	—	—	
7	120006	Knuckle, Wing Style	2
8	110027	A-Frame Knuckle Bolt & Locknut Kit, 3/4-10 x 4-1/2"	1
	110029	A-Frame Knuckle Bolt & Locknut Kit, 5/8-11 x 4-1/2"	1
9	—	—	1
10	110015	Back Brace Rear Bolt & Locknut Kit, 5/8-11 x 2"	2
11	120008	Back Brace, 1/4" X 2" X 44-1/2"	2
12	110030	A-Frame Spacer, 2"	2

1400 Series Cutters			
Item	Part Number	Description	Qty.
1	140003	A-Frame, Right Side	1
2	140002	A-Frame, Left Side	1
3	—	—	
4	—	—	
5	110032	Lift Pin Kit, CAT I	2
5a	120005	Lift Pin Bushing, 1/2" x 1-1/4" OD x 7/8" ID	2
6	—	—	2
6a	—	—	
7	120006	Knuckle, Wing Style	1
8	140018	A-Frame Knuckle Bolt & Locknut Kit, 3/4-10 x 5" (1400)	
	140004	A-Frame Knuckle Bolt & Locknut Kit, 5/8-11 x 5" (1400)	
9	—	—	1
10	110015	Back Brace Rear Bolt & Locknut Kit, 5/8-11 x 2"	2
11	110031	Back Brace, 3/8" X 2" X 36"	2
12	110030	A-Frame Spacer, 2"	2

1500 Series Cutters			
Item	Part Number	Description	Qty.
1	140003	A-Frame, Right Side (1505, 1506)	1
2	140002	A-Frame, Left Side (1505, 1506)	1
3	150030	A-Frame, Right Side, Heavy Duty (1507)	1
4	150032	A-Frame, Left Side, Heavy Duty (1507)	1
5	110032	Lift Pin Kit, CAT I (1505, 1506)	2
5a	120005	Lift Pin Bushing, 1/2" x 1-1/4" OD x 7/8" ID	2
6	150033	Lift Pin Kit, CAT II (1507)	2
6a	150550	Lynch Pin (1507)	2
7	120006	Knuckle, Wing Style	2
8	150044	A-Frame Knuckle Bolt & Locknut Kit, 3/4-10 x 5-1/2" (1505, 1506)	1
	150045	A-Frame Knuckle Bolt & Locknut Kit, 5/8-11 x 5-1/2" (1505, 1506)	
	150047	A-Frame Knuckle Bolt & Locknut Kit, 3/4-10 x 5-1/2" (1507)	
	150048	A-Frame Knuckle Bolt & Locknut Kit, 5/8-11 x 5-1/2" (1507)	
9	—	—	
10	110015	Back Brace Rear Bolt & Locknut Kit, 5/8-11 x 2"	2
11	110031	Back Brace, 3/8" X 2" X 36" (1505, 1506)	2
	150036	Back Brace, 3/8" X 2" X 50" (1507)	
12	110030	A-Frame Spacer, 2" (1505, 1506)	2
	150051	A-Frame Spacer, 2-1/4" (1507)	

1600 Series Cutters			
Item	Part Number	Description	Qty.
1	—	—	
2	—	—	
3	160009	A-Frame, Left or Right Side, Heavy Duty (1606, 1607)	2
4	—	—	
5	—	—	
5a	—	—	
6	150033	Lift Pin Kit, CAT II (1606, 1607)	2
6a	150550	Lynch Pin (1606, 1607)	2
7	120006	Knuckle, Wing Style	2
8	150047	A-Frame Knuckle Bolt & Locknut Kit, 3/4-10 x 5-1/2" (1606, 1607)	1
	150048	A-Frame Knuckle Bolt & Locknut Kit, 5/8-11 x 5-1/2" (1606, 1607)	1
9	150034	A-Frame Bottom Bolt & Locknut Kit, 3/4-10 x 2-1/2" (1606, 1607)	2
10	110015	Back Brace Rear Bolt & Locknut Kit, 5/8-11 x 2" (1606, 1607)	2
11	160023	Back Brace, 1/4" X 2" X 50" (1606, 1607)	2
12	110030	A-Frame Spacer, 2" (1606, 1607)	2

13.3 Deck Assembly



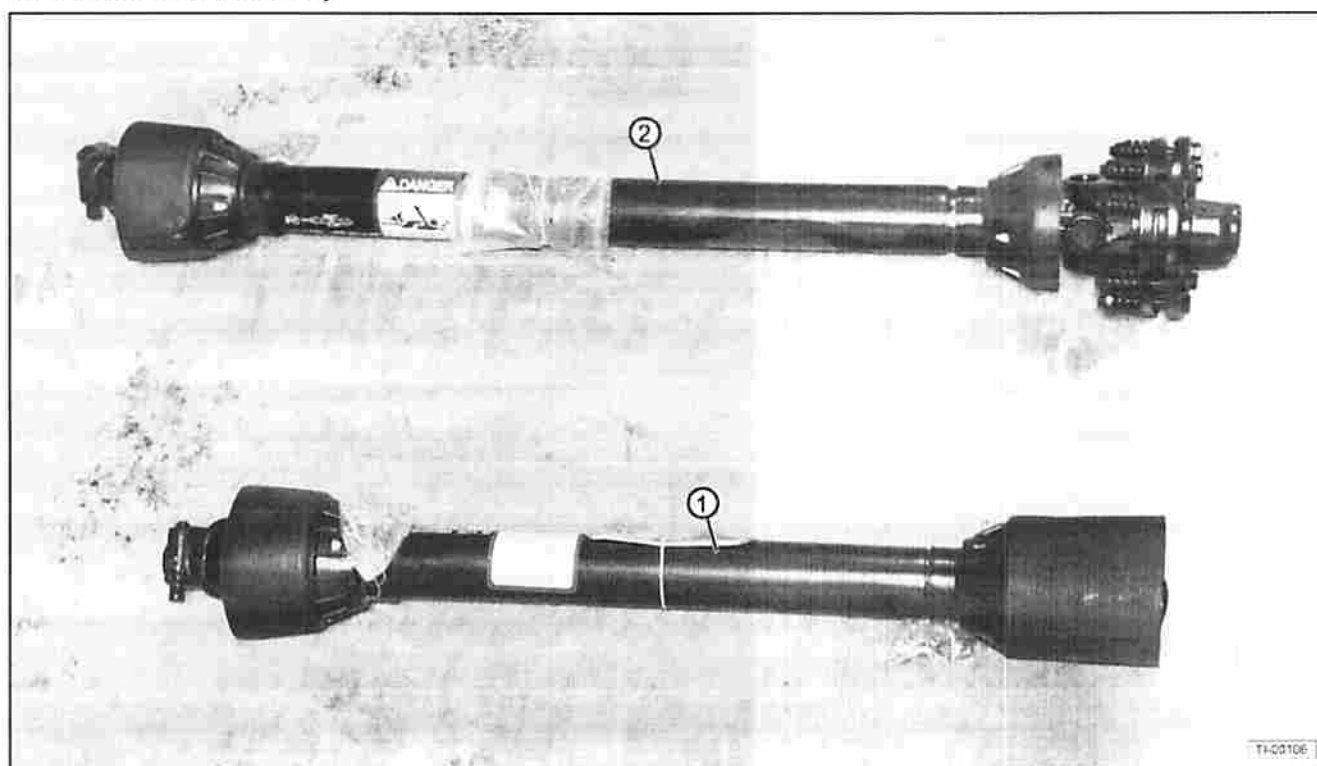
Item	Part Number	Description	Qty.
1204			
1	120014	4' Deck Only with Decals - Red	1
	120015	4' Deck Only with Decals - Green	
	120016	4' Deck Only with Decals - Orange	
	120017	4' Deck Only with Decals - Yellow	
	120018	4' Deck Only with Decals - Blue	
	120019	4' Deck Only with Decals - Grey	
1205			
1	120020	5' Deck Only with Decals - Red	1
	120021	5' Deck Only with Decals - Green	
	120022	5' Deck Only with Decals - Orange	
	120023	5' Deck Only with Decals - Yellow	
	120024	5' Deck Only with Decals - Blue	
	120025	5' Deck Only with Decals - Grey	
1206			
1	120026	6' Deck Only with Decals - Red	1
	120027	6' Deck Only with Decals - Green	
	120028	6' Deck Only with Decals - Orange	
	120029	6' Deck Only with Decals - Yellow	
	120030	6' Deck Only with Decals - Blue	
	120031	6' Deck Only with Decals - Grey	

Item	Part Number	Description	Qty.
1305			
1	130002	5' Deck Only with Decals - Red	1
	130003	5' Deck Only with Decals - Green	
	130004	5' Deck Only with Decals - Orange	
	130005	5' Deck Only with Decals - Yellow	
	130006	5' Deck Only with Decals - Blue	
	130007	5' Deck Only with Decals - Grey	
1306			
1	130008	6' Deck Only with Decals - Red	1
	130009	6' Deck Only with Decals - Green	
	130010	6' Deck Only with Decals - Orange	
	130011	6' Deck Only with Decals - Yellow	
	130012	6' Deck Only with Decals - Blue	
	130013	6' Deck Only with Decals - Grey	

Item	Part Number	Description	Qty.
1405			
1	140006	5' Deck Only with Decals - Red	1
	140007	5' Deck Only with Decals - Green	
	140008	5' Deck Only with Decals - Orange	
	140009	5' Deck Only with Decals - Yellow	
	140010	5' Deck Only with Decals - Blue	
	140011	5' Deck Only with Decals - Grey	
1406			
1	140012	6' Deck Only with Decals - Red	1
	140013	6' Deck Only with Decals - Green	
	140014	6' Deck Only with Decals - Orange	
	140015	6' Deck Only with Decals - Yellow	
	140016	6' Deck Only with Decals - Blue	
	140017	6' Deck Only with Decals - Grey	
1505			
1	150014	5' Deck Only with Decals - Red	1
	150015	5' Deck Only with Decals - Green	
	150016	5' Deck Only with Decals - Orange	
	150017	5' Deck Only with Decals - Yellow	
	150018	5' Deck Only with Decals - Blue	
	150019	5' Deck Only with Decals - Grey	
1506			
1	150020	6' Deck Only with Decals - Red	1
	150021	6' Deck Only with Decals - Green	
	150022	6' Deck Only with Decals - Orange	
	150023	6' Deck Only with Decals - Yellow	
	150024	6' Deck Only with Decals - Blue	
	150025	6' Deck Only with Decals - Grey	

Item	Part Number	Description	Qty.
1507 Dual Tailwheel			
1	150038	7' Deck Only with Decals - Red	1
	150039	7' Deck Only with Decals - Green	
	150040	7' Deck Only with Decals - Orange	
	150041	7' Deck Only with Decals - Yellow	
	150042	7' Deck Only with Decals - Blue	
	150043	7' Deck Only with Decals - Grey	
1606 Heavy Duty			
1	160011	6' Deck Only with Decals - Red	1
	160012	6' Deck Only with Decals - Green	
	160013	6' Deck Only with Decals - Orange	
	160014	6' Deck Only with Decals - Yellow	
	160015	6' Deck Only with Decals - Blue	
	160016	6' Deck Only with Decals - Grey	
1607 Heavy Duty			
1	160017	7' Deck Only with Decals - Red	1
	160018	7' Deck Only with Decals - Green	
	160019	7' Deck Only with Decals - Orange	
	160020	7' Deck Only with Decals - Yellow	
	160021	7' Deck Only with Decals - Blue	
	160022	7' Deck Only with Decals - Grey	
All Models			
2	120010	Skid Shoes (Sold in pairs only)	2
3	120011	Skid Shoe Bolt Kit, 1/2-13 x 1-1/2" Carriage Bolt & Locknut (Six Bolts per kit)	1
4	110034	Document Holder with Screws	1

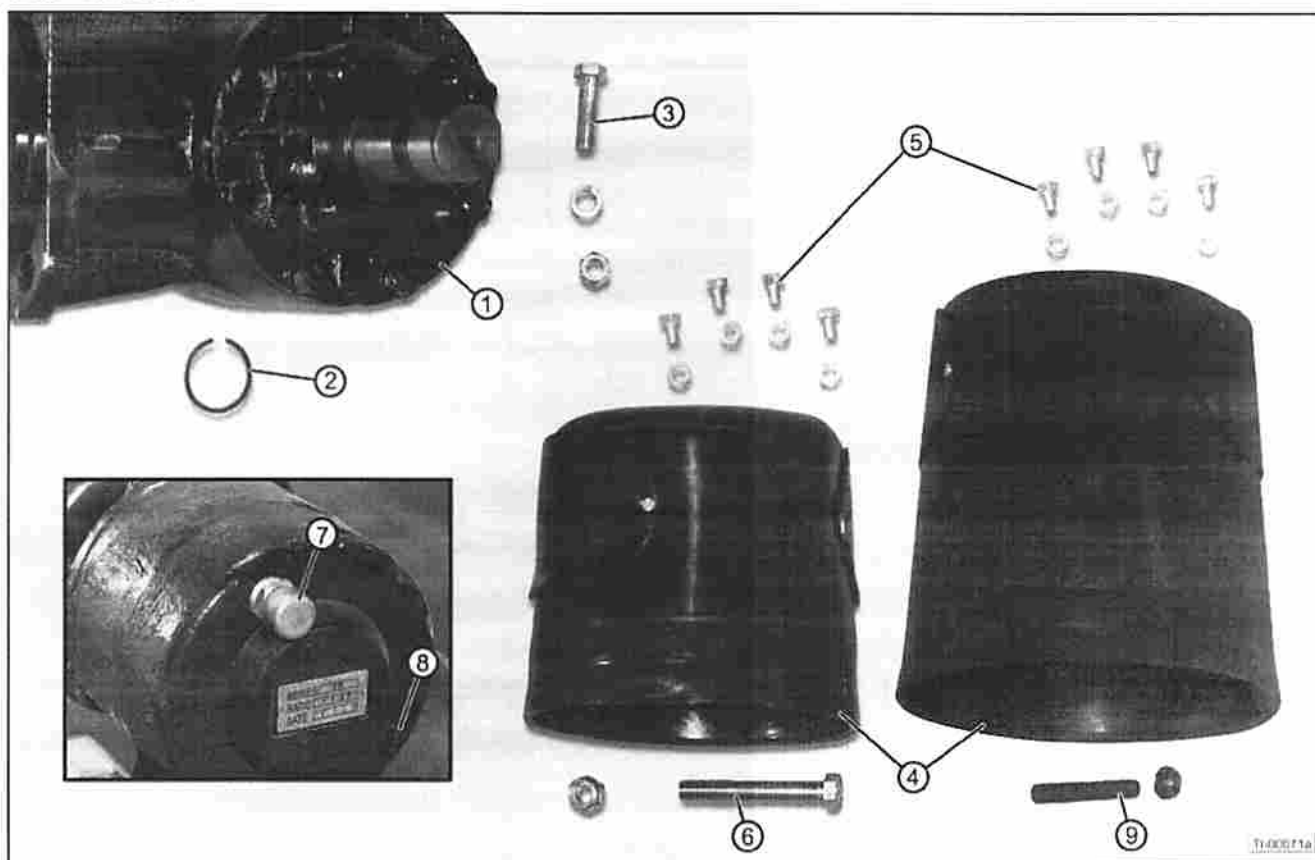
13.4 Driveline Assembly



Item	Part Number	Description	Qty.
1	110035	Driveline, Series 4 (830mm), Shear Pin, (1204)	1
	110036	Driveline, Series 4 (960mm), Shear Pin, (1205, 1305, 1405)	1
	110037	Driveline, Series 4 (1200mm), Shear Pin, (1206, 1306, 1406)	1
2	120012*	Driveline, Series 4 (960mm), Slip Clutch, (1204, 1205, 1206, 1305, 1306, 1405, 1406, 1505, 1506)	1
	150037	Driveline, Series 6, (84H), Slip Clutch, Heavy Duty, (1507, 1607)	1
	160010	Driveline, Series 6, (725), Slip Clutch, Heavy Duty, (1606)	1

* Must be cut for use on 4' cutter.

13.5 Gearbox



1200 Series Cutters			
Item	Part Number	Description	Qty.
1	110001 120000	Gearbox, Shear Pin, 55 HP Gearbox, Slip Clutch, 55 HP	1
2	110003	Snap Ring, 1-3/8"	1
3	110004	Gearbox Bolt, Lockwasher & Locknut Kit, 5/8-11 x 2" (1200)	1
4	110005 120001	Gearbox Shield - Shear Pin Gearbox Shield - Slip Clutch	1
5	110006	Gearbox Shield Bolt & Lockwasher Kit, 5/16-18 x 1/2" (4 each)	1
6	110007	Shear Pin Bolt & Locknut Kit, 1/2-13 x 3" Grade 2 (5 each)	1
7	110008	Gearbox Vent Plug	1
8	110009	Gearbox Drain Plug	1
9	190001	Retaining Bolt - Slip Clutch	1

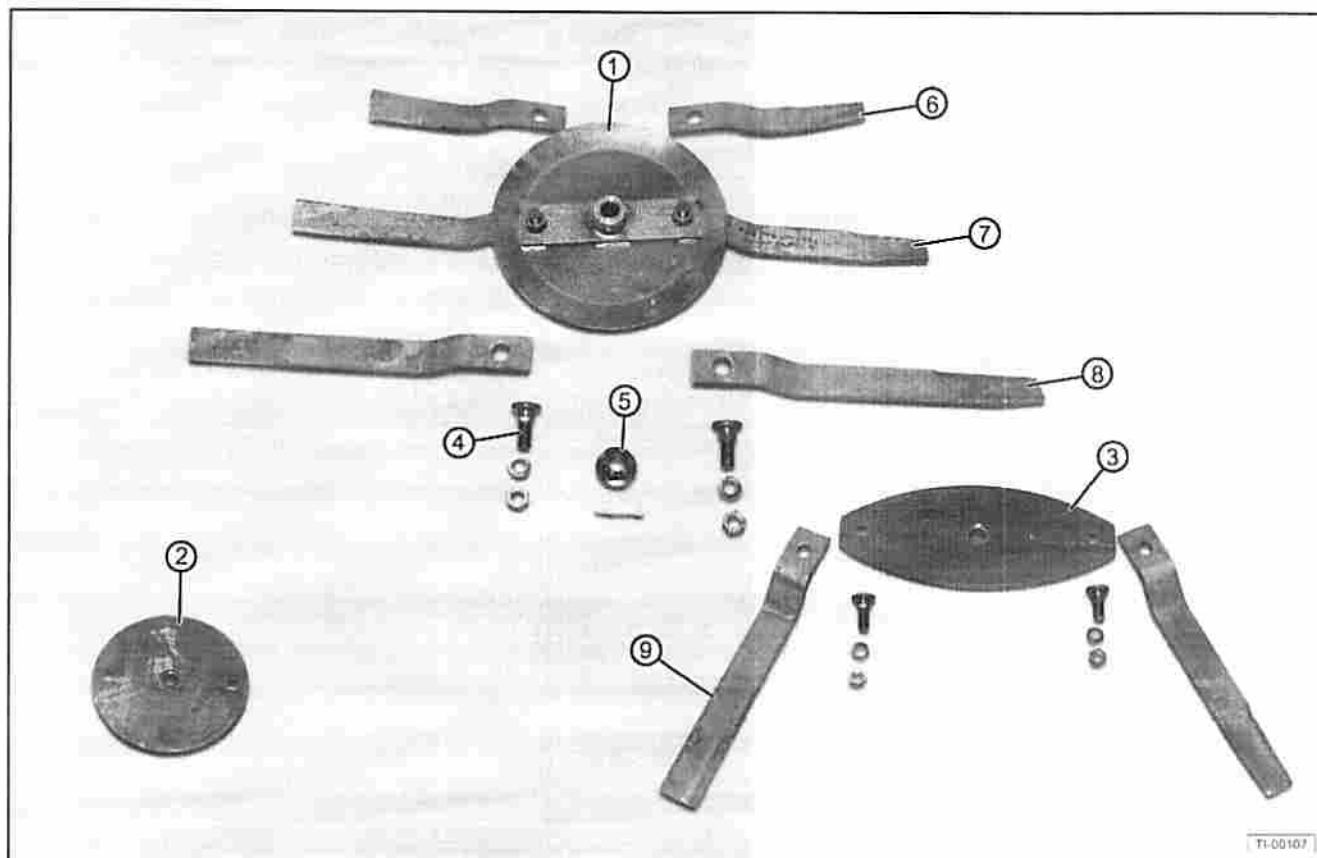
1300 Series Cutters			
Item	Part Number	Description	Qty.
1	110002 130000	Gearbox, Shear Pin, 100 HP Gearbox, Slip Clutch, 100 HP	1
2	110003	Snap Ring, 1-3/8"	1
3	110068	Gearbox Bolt, Lockwasher & Locknut Kit, 3/4-10 x 3"	1
4	110005 120001	Gearbox Shield - Shear Pin Gearbox Shield - Slip Clutch	1
5	110006	Gearbox Shield Bolt & Lockwasher Kit, 5/16-18 x 1/2" (4 each)	1
6	110007	Shear Pin Bolt & Locknut Kit, 1/2-13 x 3" Grade 2 (5 each)	1
7	110008	Gearbox Vent Plug	1
8	110009	Gearbox Drain Plug	1
9	190001	Retaining Bolt - Slip Clutch	1

1400 Series Cutters			
Item	Part Number	Description	Qty.
1	140000 140001	Gearbox, Shear Pin, 75 HP Gearbox, Slip Clutch, 75 HP	1
2	110003	Snap Ring, 1-3/8"	1
3	110004 110068	Gearbox Bolt, Lockwasher & Locknut Kit, 5/8-11 x 2" Gearbox Bolt, Lockwasher & Locknut Kit, 3/4-10 x 3"	1
4	110005 120001	Gearbox Shield - Shear Pin Gearbox Shield - Slip Clutch	1
5	110006	Gearbox Shield Bolt & Lockwasher Kit, 5/16-18 x 1/2" (4 each)	1
6	110007	Shear Pin Bolt & Locknut Kit, 1/2-13 x 3" Grade 2 (5 each)	1
7	110008	Gearbox Vent Plug	1
8	110009	Gearbox Drain Plug	1
9	190001	Retaining Bolt - Slip Clutch	1

1500 Series Cutters			
Item	Part Number	Description	Qty.
1	130000 150026	Gearbox, Slip Clutch, 100 HP (1505, 1506) Gearbox, Slip Clutch, 150 HP (1507)	1
—	—	—	—
3	110088	Gearbox Bolt, Lockwasher & Locknut Kit, 3/4-10 x 3"	1
4	120001 150028	Gearbox Shield - Slip Clutch Gearbox Shield - Metal (1507)	1
5	110006 110017	Gearbox Shield Bolt & Lockwasher Kit, 5/16-18 x 1/2" (4 each) Gearbox Shield Bolt & Lockwasher Kit, 1/2-13 x 1-1/2" (3 each) (1507, 1606, 1607)	1
—	—	—	—
7	110008	Gearbox Vent Plug	1
8	110009	Gearbox Drain Plug	1
9	190001	Retaining Bolt - Slip Clutch	1

1600 Series Cutters			
Item	Part Number	Description	Qty.
1	130000	Gearbox, Slip Clutch, 100 HP	1
—	—	—	—
3	110068	Gearbox Bolt, Lockwasher & Locknut Kit, 3/4-10 x 3"	1
4	160008	Gearbox Shield - Slip Clutch - Metal (1606, 1607)	1
5	110017	Gearbox Shield Bolt & Lockwasher Kit, 1/2-13 x 1-1/2" (3 each) (1606, 1607)	1
—	—	—	—
7	110008	Gearbox Vent Plug	1
8	110009	Gearbox Drain Plug	1
9	190001	Retaining Bolt - Slip Clutch	1

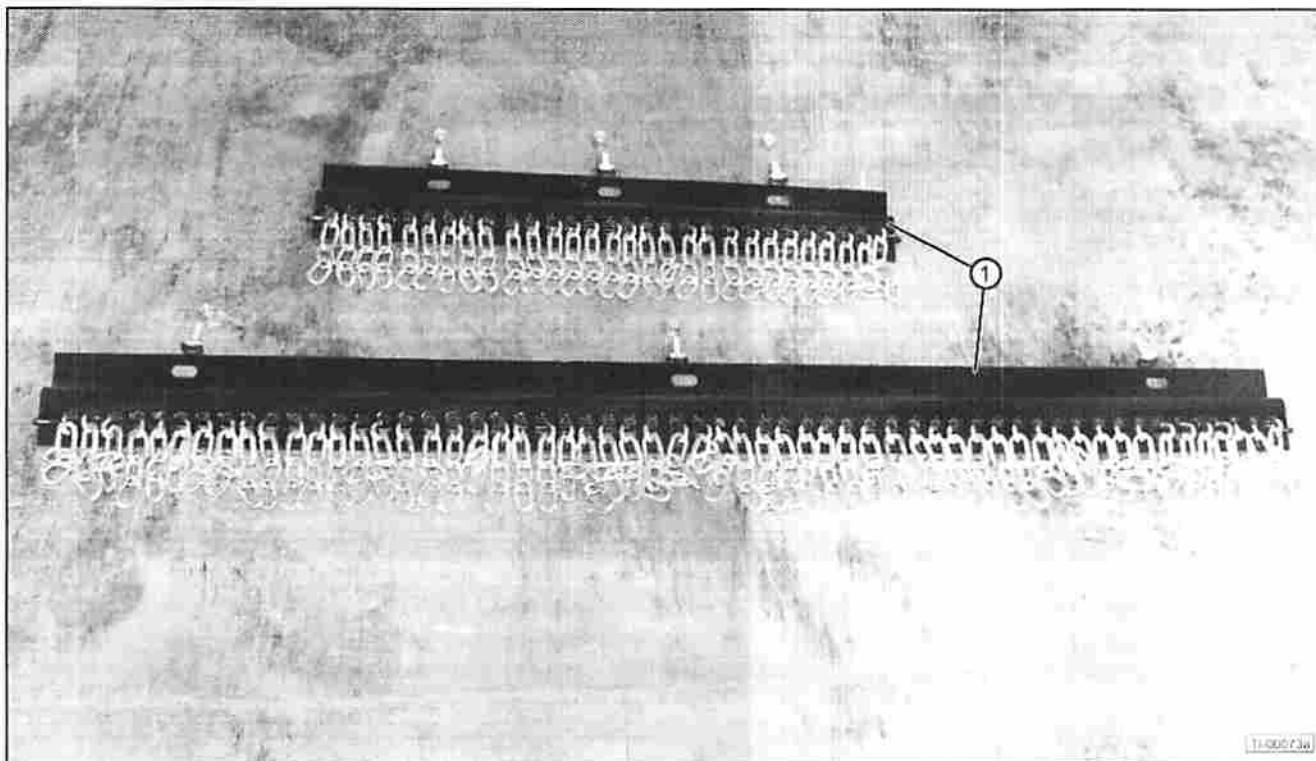
13.6 Blade Assembly



Item	Part Number	Description	Qty.
1	110010	Blade Carrier, 4', 5', 6', 55 HP, 3/16 Dish Type (1204, 1205, 1206,)	1
	110011	Blade Carrier, 6", 100 HP, 3/16 Dish Type with Big Hub (1400)	
2	130014	Blade Carrier, 6', 100 HP, 5/8 x 17" Flat Type (1305, 1306, 1405, 1406, 1505, 1506, 1606)	1
3	150029	Blade Carrier, 3/4" x 29-1/2" (Football) (1507, 1606, 1607)	1
4	110012	Blade Bolt, Washer, Nut Kit, 1-1/8"	1
5	110013	Blade Carrier Retainer Kit (1" Fine Thread Nut, 1/8" Cotter Pin)	1
6	T-48	Cutter Blades (4')*	1
7	T-60	Cutter Blades (5')*	1
8	T-72 T-72-HD	Cutter Blades (6')* Cutter Blades, HD, (6')* (1606)	1
9	T-84-HD	Cutter Blades, HD, (7')* (1507, 1607)	1

* Sold in pairs only.

13.7 Optional Chain Shield



Item	Part Number	Description	Qty.
1	CG-1204	Front & Rear Chain Shield Kit, 4'	1
	CG-1205	Front & Rear Chain Shield Kit, 5'	
	CG-1206	Front & Rear Chain Shield Kit, 6'	
	CG-1505	Front & Rear Chain Shield Kit, 5' (1505)	
	CG-1506	Front & Rear Chain Shield Kit, 6' (1506)	
	CG-1507	Front & Rear Chain Shield Kit, 7' (1507)	
	CG-1607	Front & Rear Chain Shield Kit, 7' (1607)	