

IDLER SECTION

Illustration B

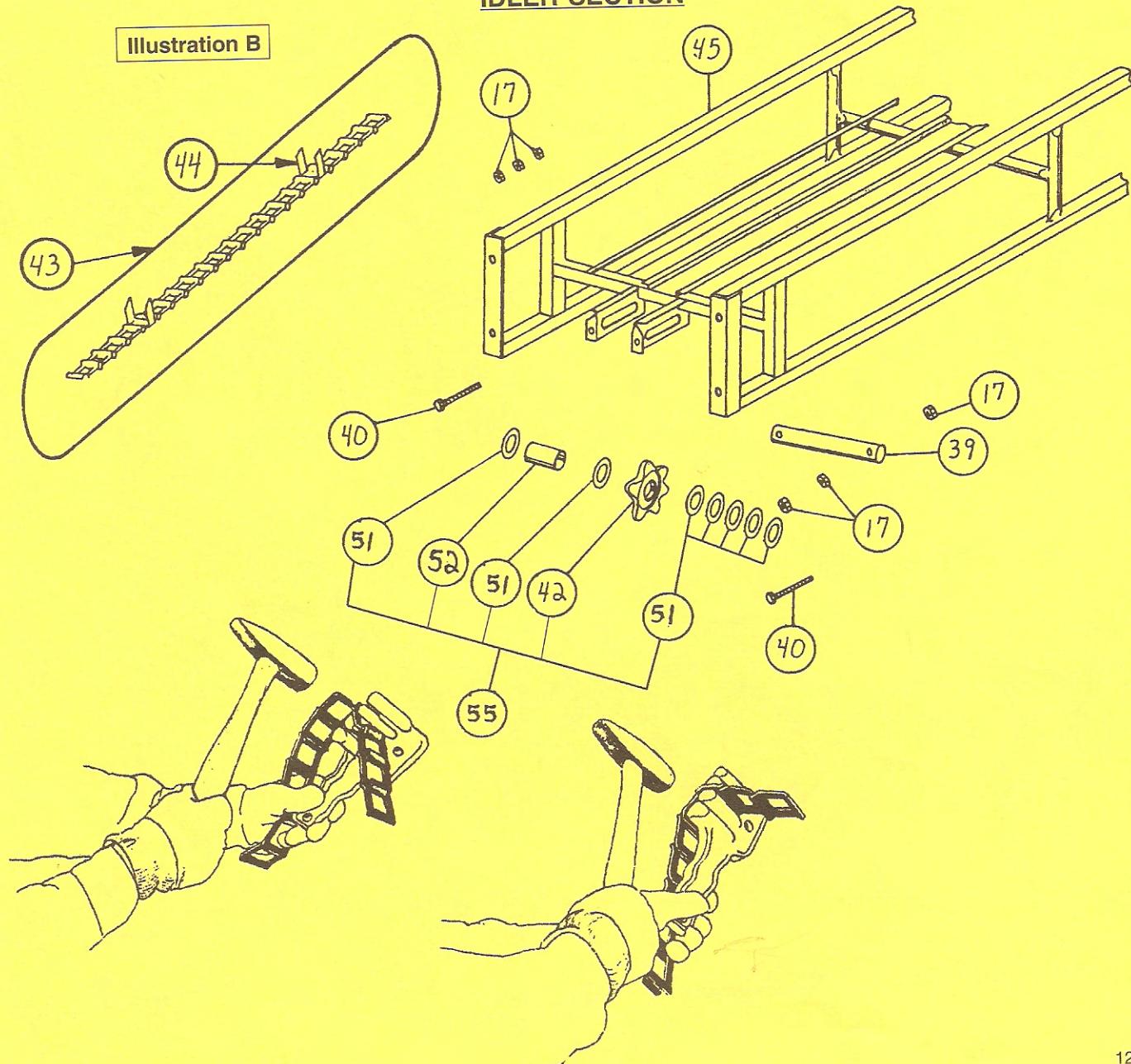
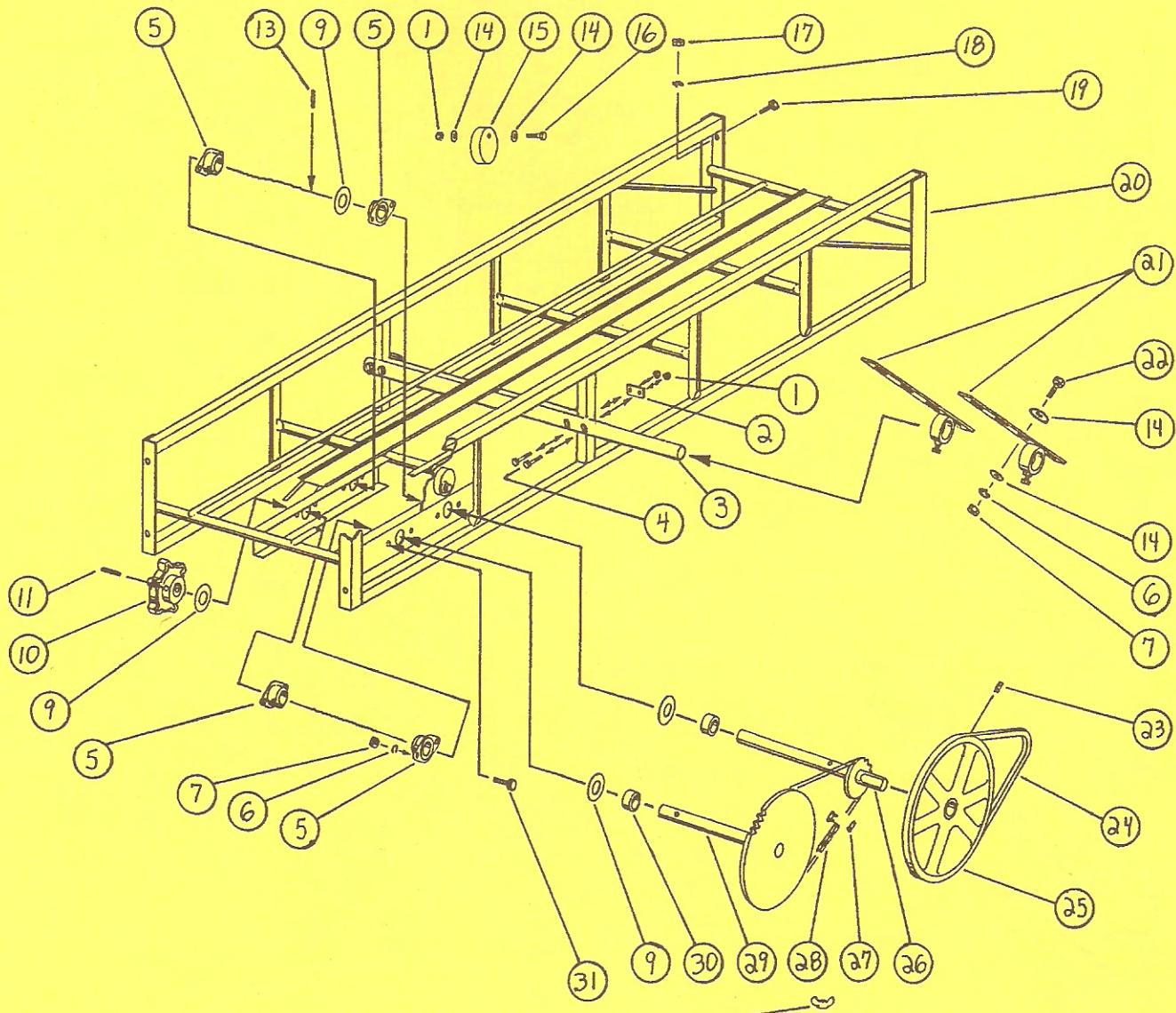
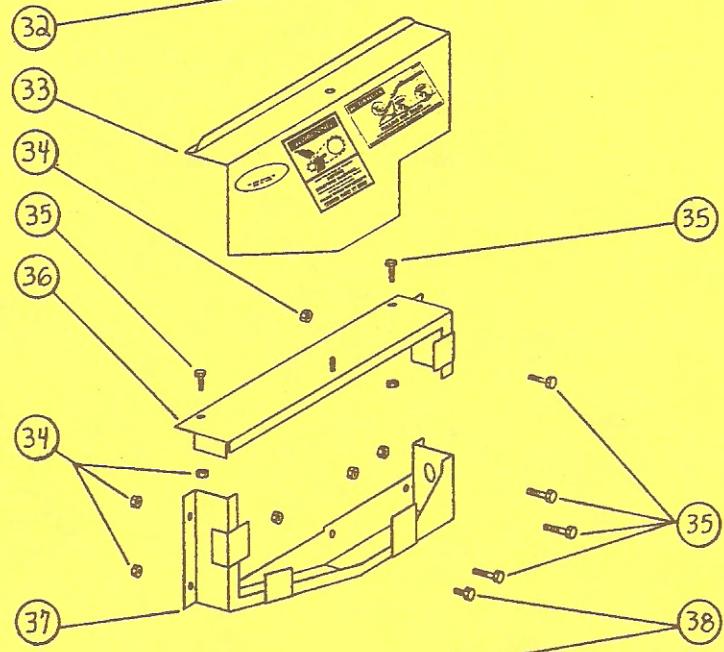
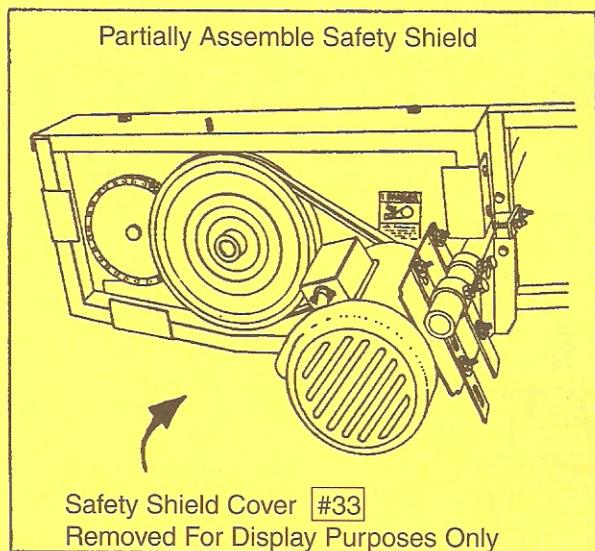


Illustration A

DRIVE END



Partially Assemble Safety Shield



HAY CONVEYOR (Model HEC) – Parts List

KEY NO.	DESCRIPTION	NEW PART NO.	NO. REQUIRED
1	NUT,NY-IN LOCK,5/16-18,G2,PLT	F356040	5
2	CLAMP,EHD/HEC ELEV MOTOR MOUNT	70500	2
3	PIPE,HEC BALE ELEV MOTOR MOUNT	HEC-00003	1
4	HHCS,5/16-18 X 3",G5,PLT	F1072375	4
5	BEARING W/ANGLE ZERK,FLANGE,1"ID	FA5875	4
6	WASHER,SPRING LOCK,5/16",PLT	F805050	20
7	NUT,HEX,5/16-18,G2,PLT	F354040	20
9	BUSHING,MACH,18 X 1-1/32 X 1-1/2",UPLT	F806060	6
10	SPROCKET,HEC,#55 X 7T X 1"ID	HEC-000010	1
11	PIN,ROLL,5/16 X 1-7/8",PLT	F407055	1
13	PIN,ROLL,5/16 X 1-1/2",PLT	F407050	1
14	WASHER,STD FL,5/16",PLT	F808030	18
15	TIGHTENER,NYLON ROLLER CHAIN	70449	1
16	HHCS,5/16-18 X 1-3/4",G5,PLT	F1072357	1
17	NUT,HEX,3/8-16,G2,PLT	F354050	10
18	WASHER,SPRING LOCK,3/8",PLT	F805060	4
19	HHCS,3/8-16 X 1",G5,PLT	F1072450	4
20	FRAME W/SHAFT & SPROCKET,DRIVE,8'	70420	1
21	ARM,ELEV MOTOR MOUNT ADJUSTING	70431	2
22	HHCS,5/16-18 X 1",G5,PLT	F1072345	4
23	SS,SK-HD,K-P,5/16-18 X 5/16",G2,UPLT	F702037	1
24	V-BELT,TYPE A,4L450	4L450	1
25	PULLEY,12" X 1"BORE	70519	1
26	SPROCKET W/SHAFT,HEC,#40 X 12T X 1"	HEC-000026	1
27	LINK W/PIN&CLIP,ROLL CHAIN,#40	N0401	1
28	CHAIN W/LINK,ROLLER,#40 X 62 PITCH	70016	1
29	SPROCKET W/SHAFT,HEC,#40 X 50T X 1"	HEC-000029	1
30	TUBE,RD,DOM,11/64" X 1-3/8" X 1/2" L	70976	2
31	HHCS,5/16-18 X 3/4",G5,PLT	F1072340	8
32	NUT,WING,3/8-16,G2,PLT	F358080	1
33	COVER W/DECALS,HEC/EHD SHIELD	70448	1 *
34	NUT,NY-IN LOCK,1/4-20,G2,PLT	F356030	8
35	HHCS,1/4-20 X 1-1/2",G5,PLT	F1072255	6
36	SHIELD,HEC FRAME(UPPER)	HEC-000036	1 *
37	SHIELD,HEC/EHD FRAME(LOWER)	70447	1 *
38	HHCS,1/4-20 X 3/4",G5,PLT	F1072245	2
39	SHAFT,HEC BALE ELEVATOR IDLER	HEC-000039	1
40	HH TAP BOLT,3/8-16 X 3-1/2",G2,PLT	F108555	2
42	SPROCKET, CAST IDLER, #55 x 6-TOOTH X .755"	INCLUDED IN KEY NO. 55	1
43	CHAIN W/RAISED LINK,BALE,#55,1'	HC551	-
44	LINK, BALE ELEV #55 RAISED	HB4-55	-
45	IDLER L/PARTS BOX, HEC ELEV,8'	HEC-8I-LPB	1
46	DECAL,WARNING-BEFORE STARTING	11096	1 *
48	DECAL,DANGER-SHIELDS ARE OFF	11097	1 *
49	RETURN,BALE ELEV #55 CHAIN	HEC-000049	2
50	U-BOLT,5/16-18 X 1-3/8 X 2-3/16",G2	F105020	4
51	BUSHING,MACH,18 X 24/32 X 1-1/4",UPLT	F806030	7
52	PIPE,PLASTIC,3/4" X 1-17/32" L (POST 4/15/05)	71014	1
53	MANUAL ASSY,HEC BALE ELEV OWNER	HEC-000053	1 *
54	DECAL,DANGER-FALLING HAY....	DEC101293	1 *
55	SPROCKET W/SPACER & BUSHINGS,#55 X 6-TOOTH X .755"	71013 <i>74395</i>	1

* Specify serial number of elevator

73.49



Do not substitute Grade 2 bolts when stronger Grade 5 bolts are specified.
Failure to heed could result in personal injury or death!