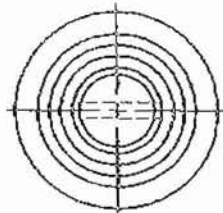
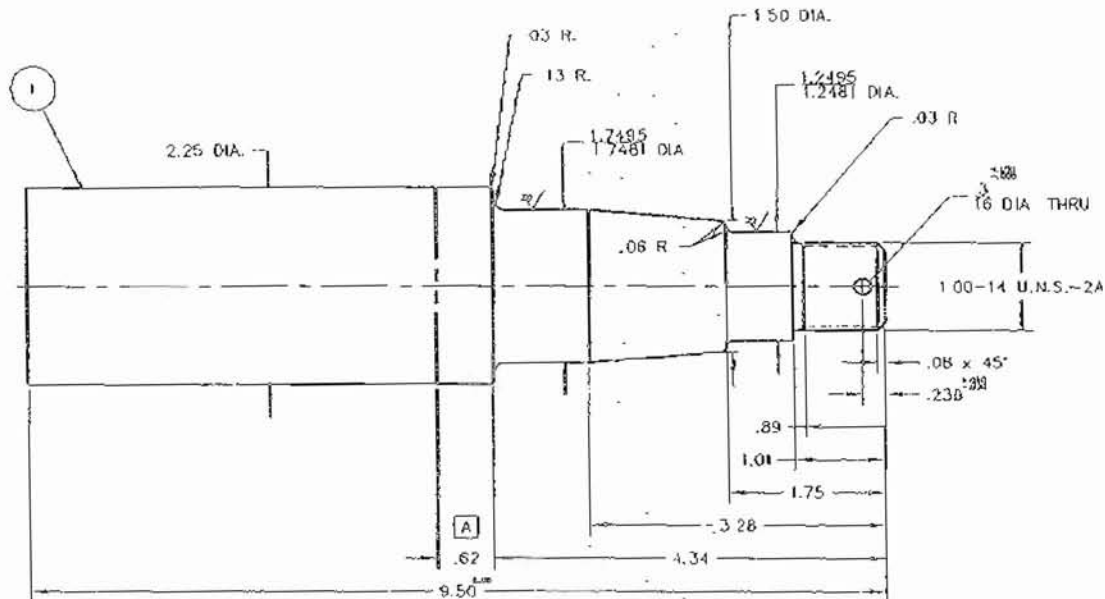
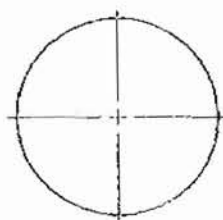
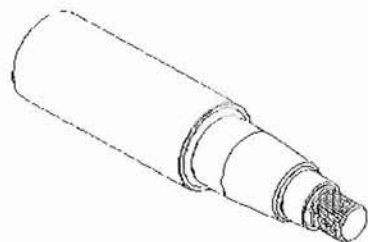


BILL OF MATERIALS			
DEF. #	PART #	REQ'D	DESCRIPTION
1	R08-09.50	1	2.250" DIA. 1045 CD ②

See 9-10-10



THREAD TOLERANCE
PITCH DIA. .9519/.9463
HOLE TO END - .154/.114

ALL INTERNAL RADII ARE .047
UNLESS OTHERWISE SPECIFIED

NOTE: 1) SURFACE "A" MUST BE FREE OF BURRS & DEFORMITIES

TX-3	04525	
SL-5	04425	
SL-4	04225	
SL-3	NONE	
MACHINE	NOSE	SHANK
NET WT.	7.90 LBS	
MAT'L	1045 CD PER ASTM A108	
ITEM	SPECIFICATION	
RELIABLE TOOL & MACHINE, CO. 8274 BAZ. HILL, MIDLAND, MI 48755		
SPINLOK-2 250 DIA - 8 50 C 5-3000		

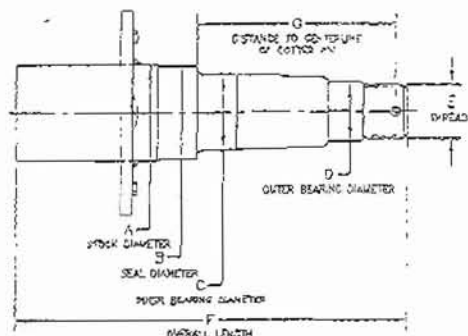
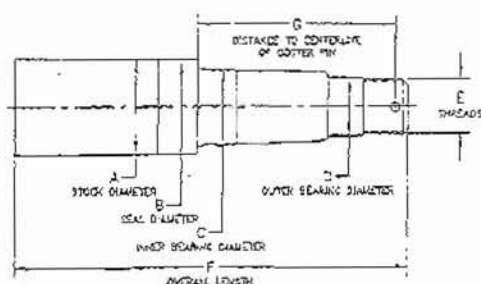
REVISIONS		DIMENSIONS IN INCHES	
REV.	DATE	BY	CHK.
1	10/16/85	1.01	1.01
2	10/16/85	1.01	1.01
3	10/16/85	1.01	1.01
4	10/16/85	1.01	1.01
5	10/16/85	1.01	1.01

SPINNOLE-2.250 DIA-8.50
S-3000



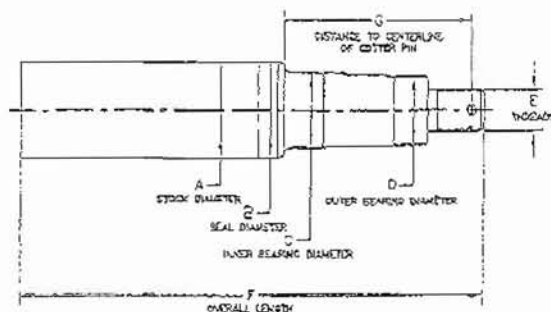
COMPONENT PARTS

RV STYLE SPINDLES



Spindle Series Part Number	Material 1045	Capacity (LBS.)	A	B	C	D	E	F	G	Spindle Component Parts				
										Washer Number	Nut Number	Lock Shield	Cotter Pin Number	Brake Flange
S-1250	CD	1250	1.26	1.23	.999	.999	1-14 UNS	8.50	3.88		SN-1000		SCP-103	F-131-4
SF-1250	CD	1250	1.26	1.23	.999	.999	1-14 UNS	8.50	3.88		SN-1000		SCP-103	
S-1253-01	CD	1250	1.83	1.50	1.249	1.249	1-14 UNS	7.75	3.49	SW-1000	SN-1000		SCP-103	
S-1350	CD	1350	1.26	1.23	1.061	1.061	1-14 UNS	8.50	3.89		SN-1000		SCP-103	F-131-4
SF-1350	CD	1350	1.25	1.23	1.061	1.061	1-14 UNS	8.50	3.89		SN-1000		SCP-103	
S-1350A	CD	1350	1.26	1.23	1.061	1.051	1-14 UNS	7.62	3.17		SN-1000		SCP-103	
S-1750	HR	1750	1.75	1.72	1.376	1.051	1-14 UNS	7.50	3.79	SW-1000	SN-1000		SCP-103	F-177-4
SF-1750	HR	1750	1.75	1.72	1.376	1.051	1-14 UNS	7.50	3.79	SW-1000	SN-1000		SCP-103	
S-3000	CD	3000	2.25	2.25	1.749	1.249	1-14 UNS	9.50	4.10	SW-1000	SN-1000		SCP-103	
SF-3000	CD	3000	2.25	2.25	1.749	1.249	1-14 UNS	9.50	4.10	SW-1000	SN-1000		SCP-103	F-230-5

AGRICULTURAL STYLE SPINDLES



Spindle Series Part Number	Material 1045	Capacity (LBS.)	A	B	C	D	E	F	G	Spindle Component Parts			
										Washer Number	Nut Number	Cotter Pin Number	
S-1251	CD	1250	1.63	1.50	1.249	.749	5/8-18 UNF	10.00	2.96	SW-625	SN-625	SCP-103	
S-1351	CD	1250	1.63	1.50	.999	.999	5/8-18 UNF	4.20	2.33	SW-625	SN-625	SCP-103	
S-1500E	CD	1500	1.63	1.50	1.249	.749	3/4-16 UNF	10.00	3.90	SW-751	SN-750	SCP-103	
S-2500F	CD	2500	1.75	1.75	1.374	1.249	3/4-16 UNF	12.31	3.59	SW-750	SN-750	SCP-103	
S-2760E	CD	2760	1.75	1.50	1.374	1.249	7/8-14 UNF	11.50	3.63	SW-875	SN-875	SCP-102	
S-3000F	CD	3000	1.75	1.75	1.438	1.249	3/4-16 UNF	9.88	4.22	SW-750	SN-750	SCP-103	
S-3500F	CD	3500	2.00	2.00	1.624	1.249	3/4-16 UNF	11.00	4.91	SW-750	SN-750	SCP-102	
S-3560E	CD	3560	1.75	1.63	1.484	1.249	7/8-14 UNF	12.00	3.54	SW-875	SN-875	SCP-102	
S-4570E	CD	4570	2.00	1.85	1.624	1.249	7/8-14 UNF	12.94	4.19	SW-875	SN-875	SCP-102	
S-4500F	CD	4500	2.25	2.25	1.780	1.249	3/4-16 UNF	14.00	4.94	SW-750	SN-750	SCP-103	
S-6000F	CD	6000	2.75	2.75	2.164	1.624	1-14 UNS	14.00	5.24	SW-1001	SN-1001	SCP-102	