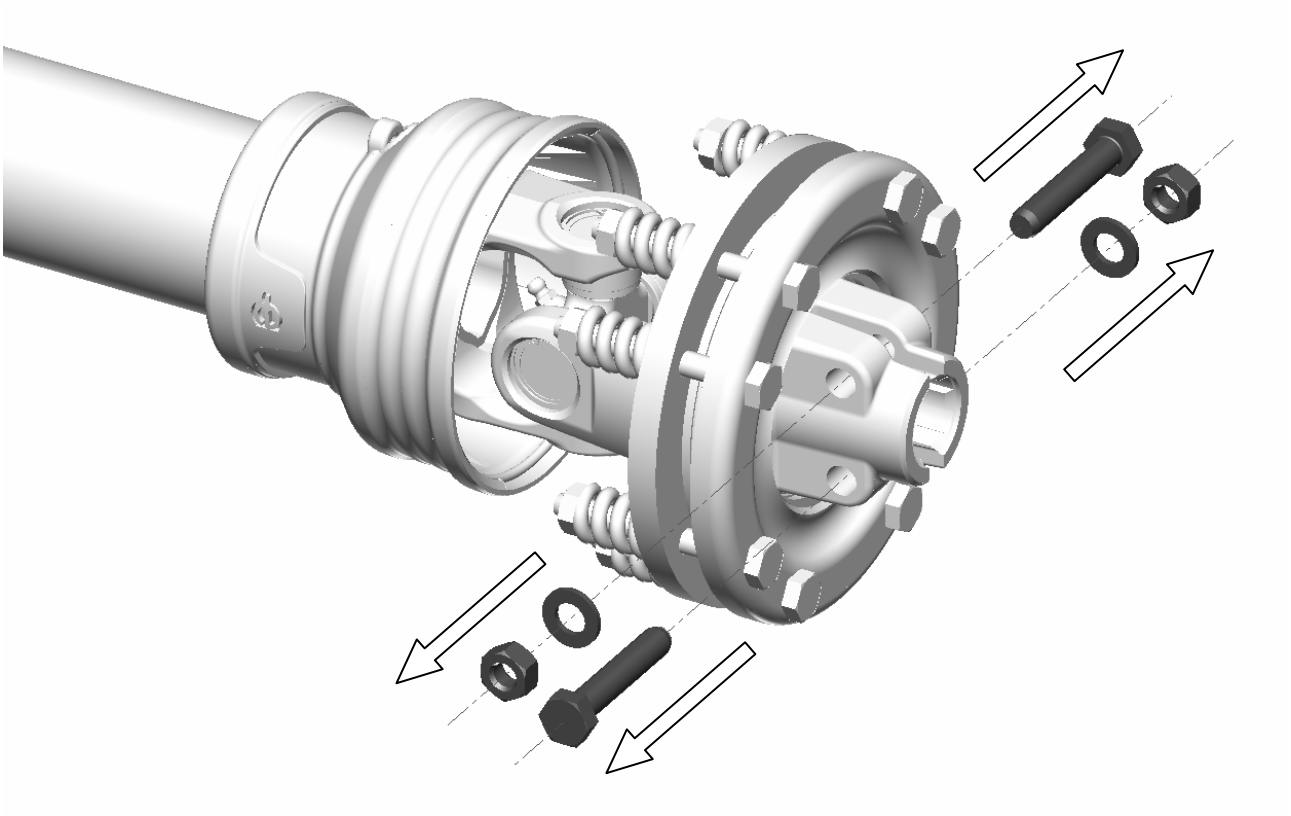
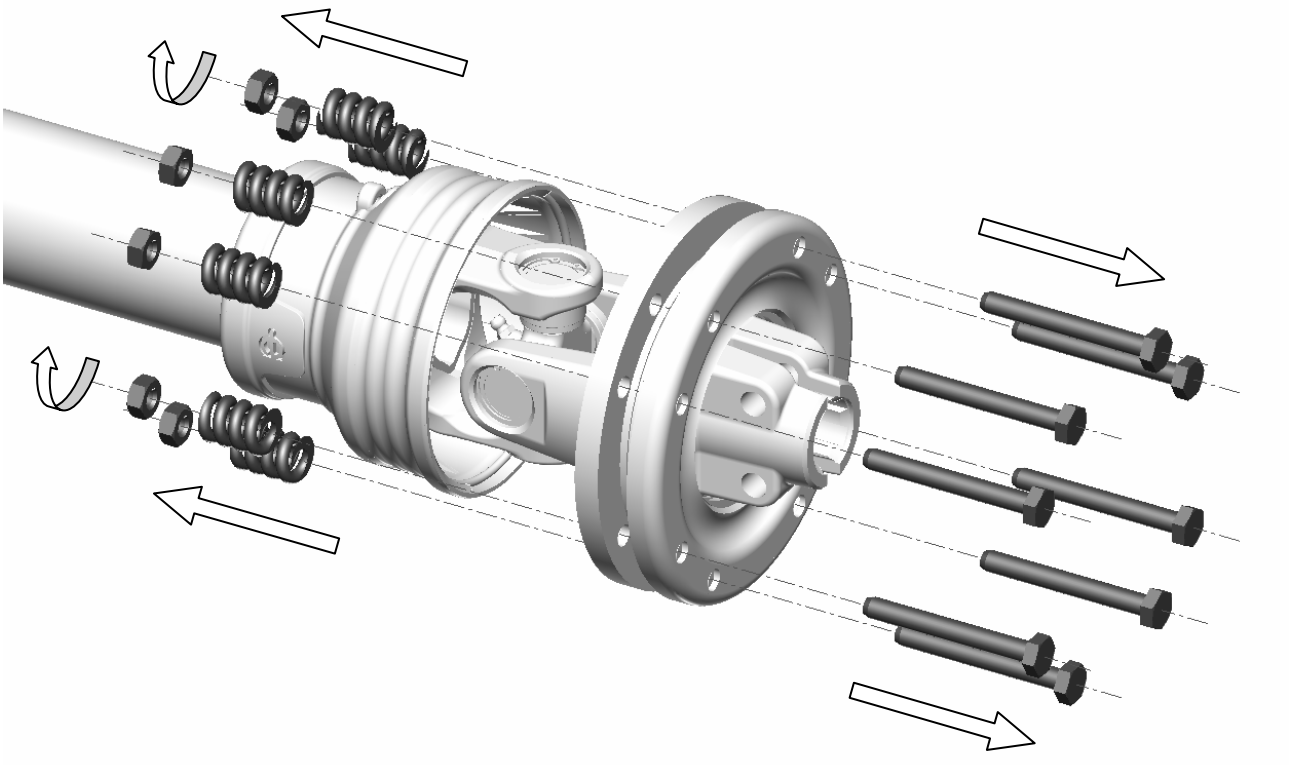
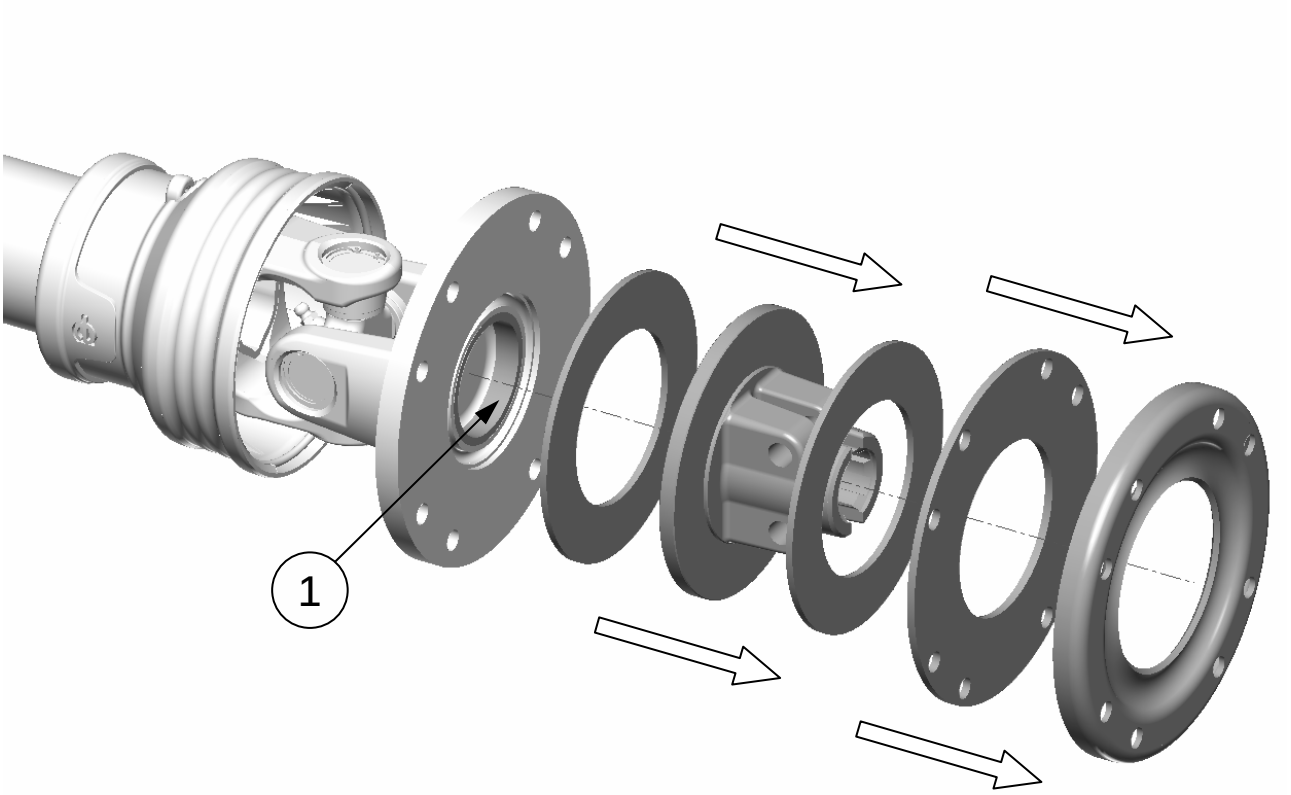
STEP 0:
Unscrew the nuts, pull out washers and screws, then disconnect the clutch from PTO shaft



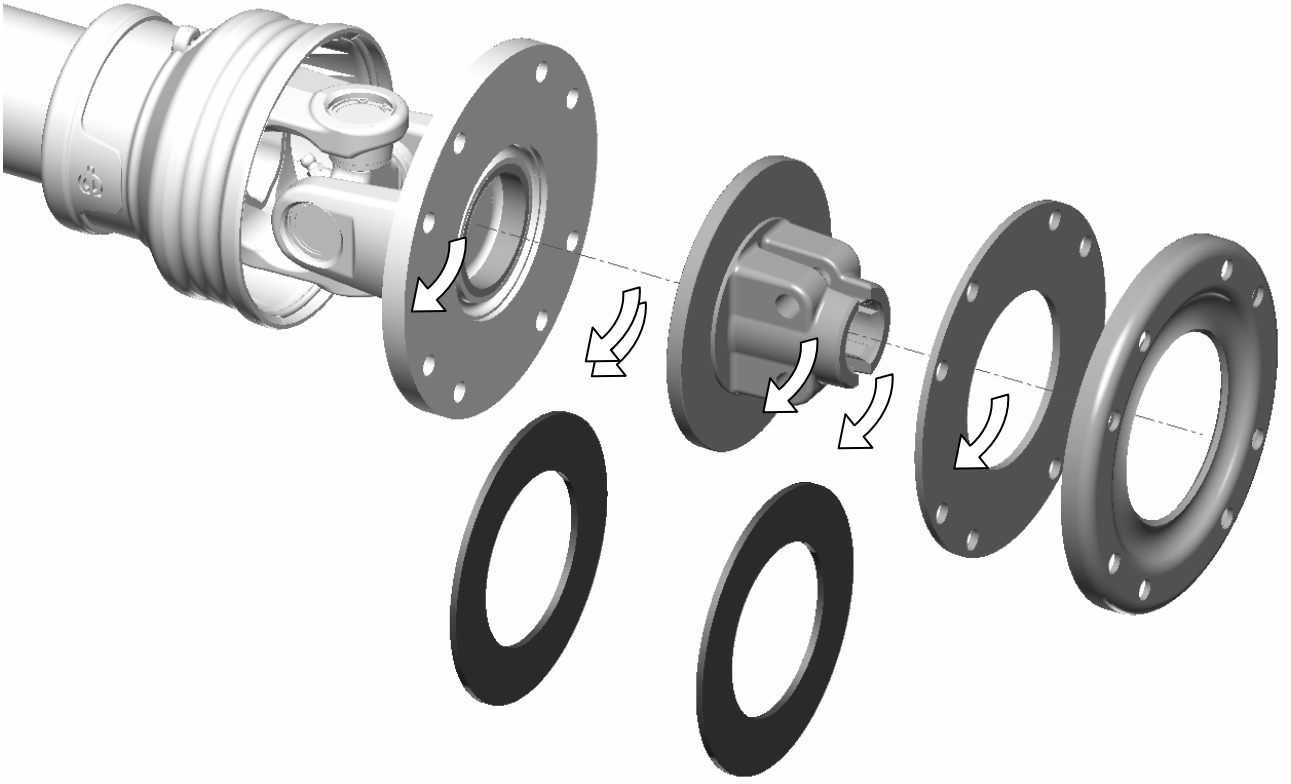
STEP 1:
Unscrew the nuts (#8) and pull out related springs and screws



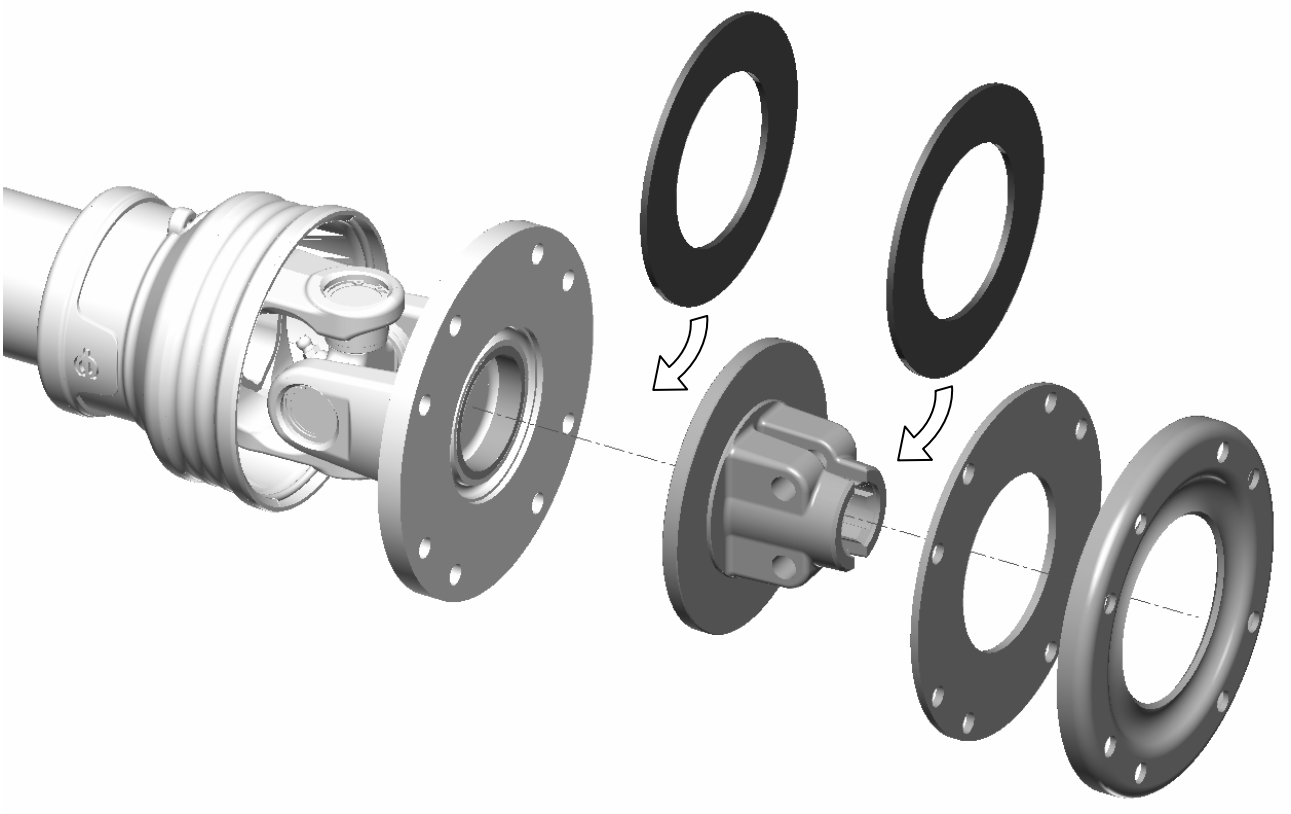
STEP 2:
Disassemble the clutch, making sure that the bearing (item 1) remain in his seat



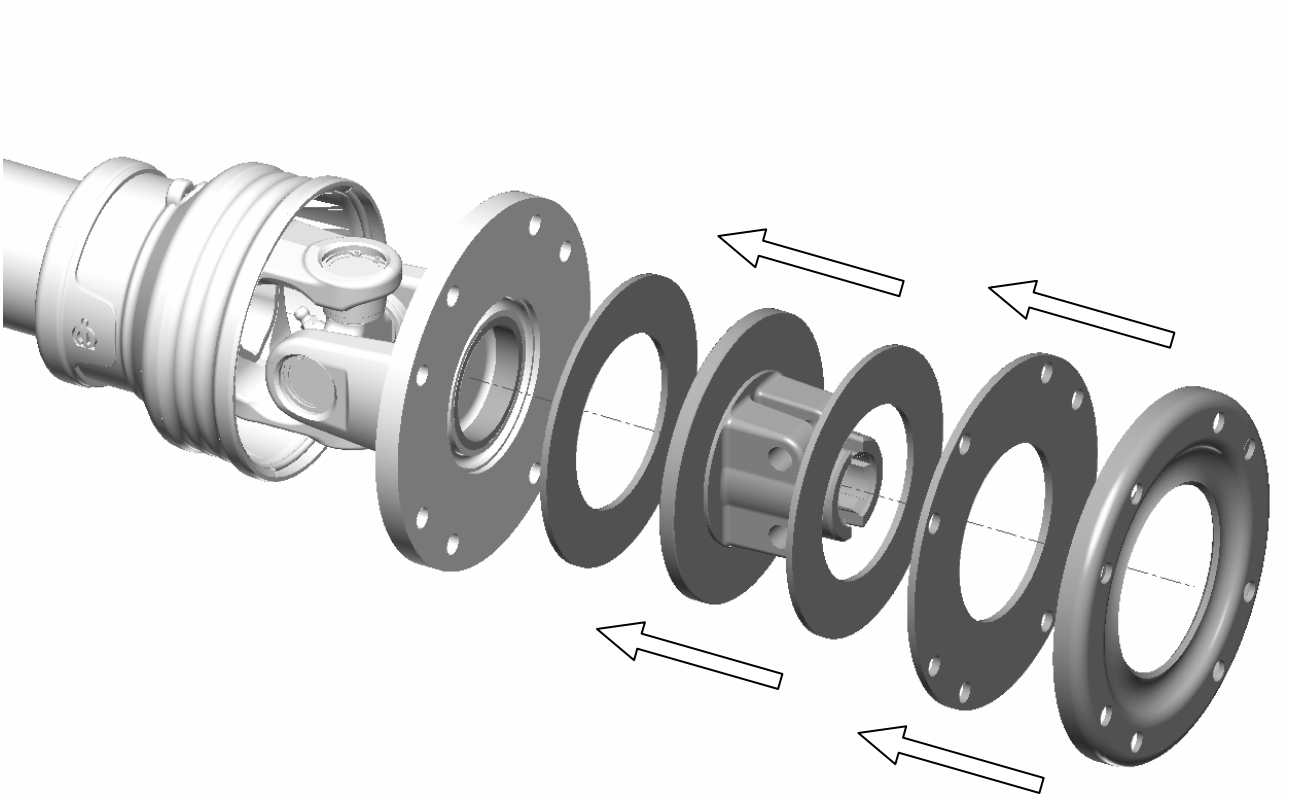
STEP 3:
Remove the friction discs with excessive wear



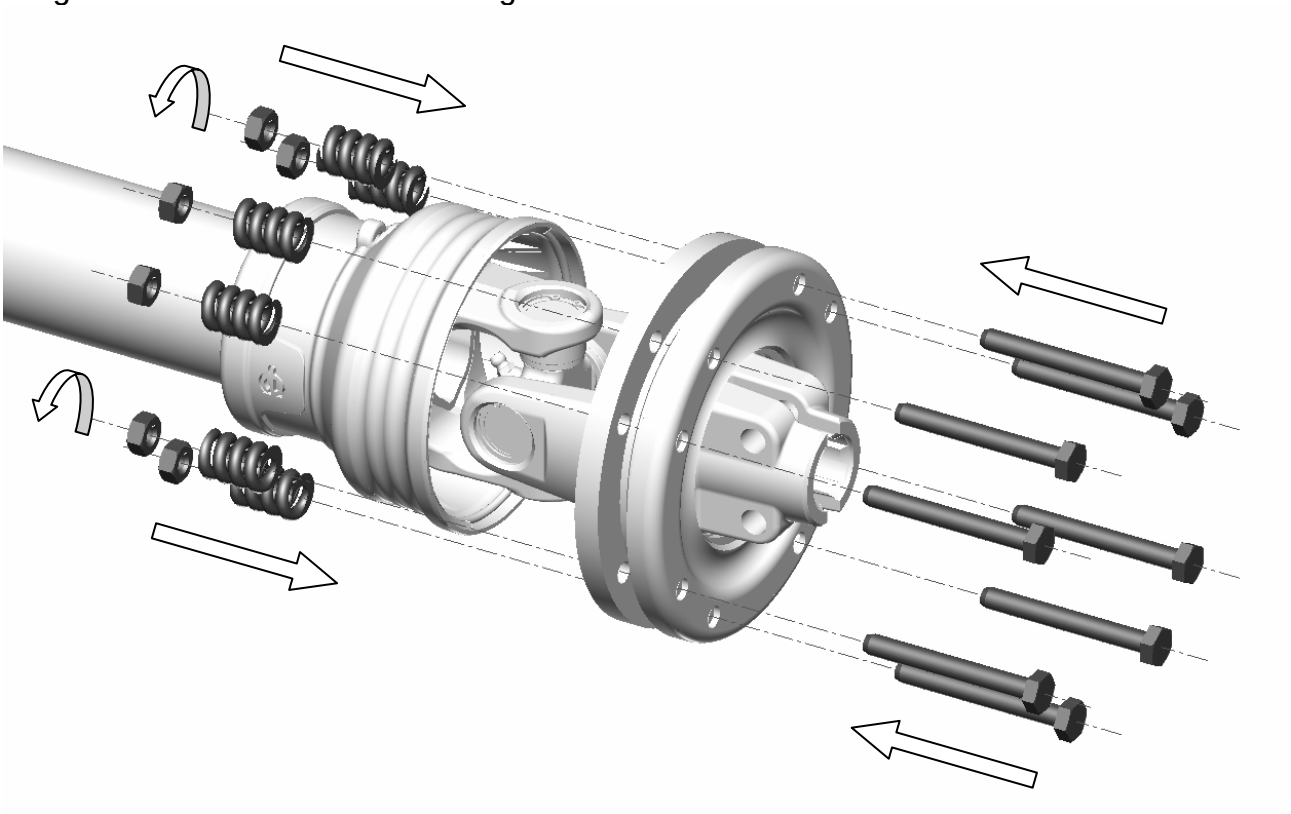
STEP 4:
Insert the new friction discs



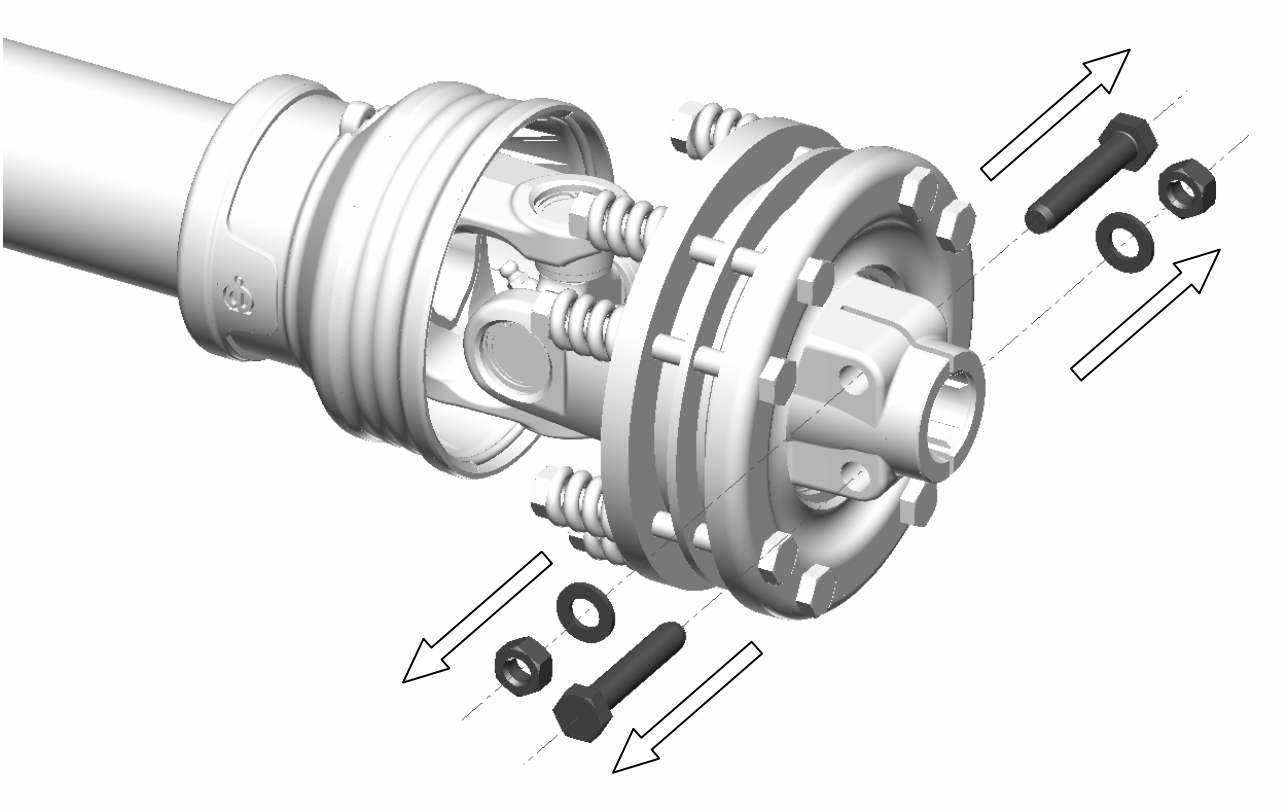
STEP 5:
Reassemble the clutch taking care of the alignment of the holes



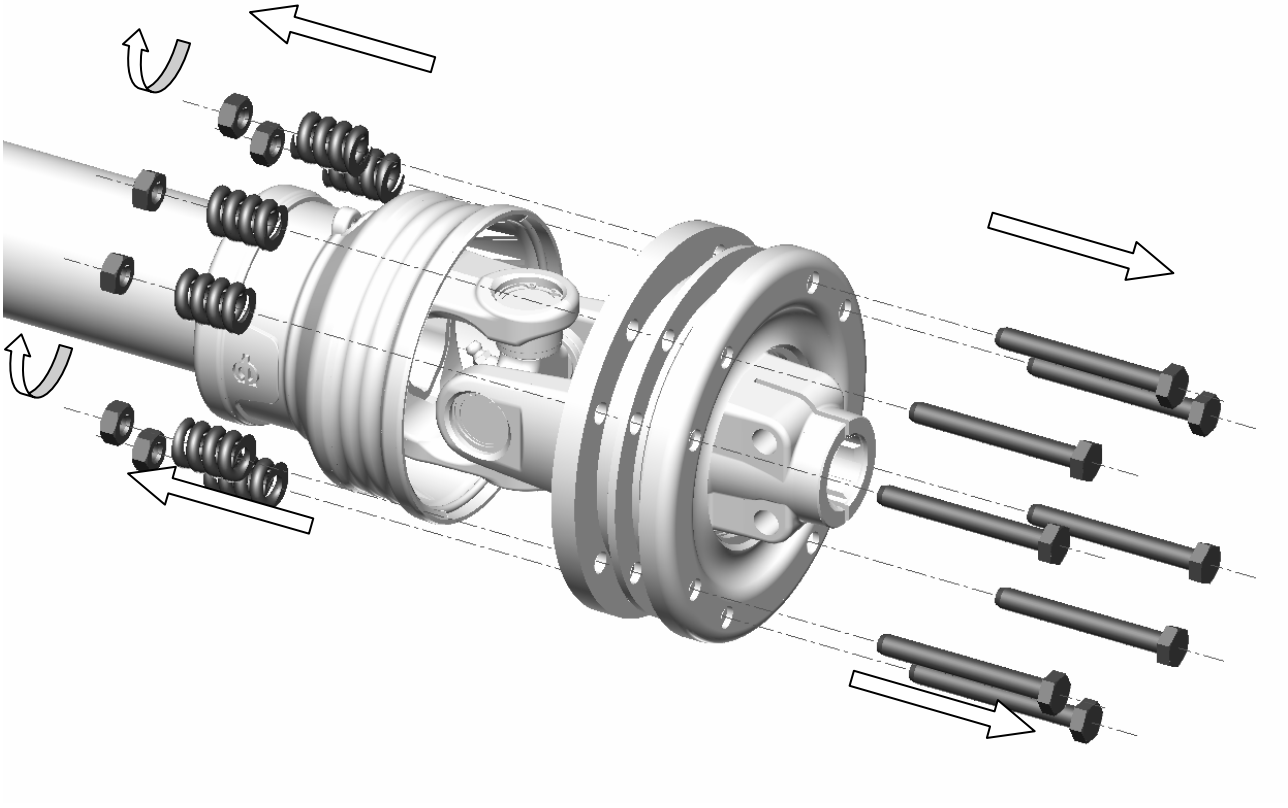
STEP 6:
Insert screws, springs then nuts, tighten the nuts till to get the proper spring height indicated into the setting table



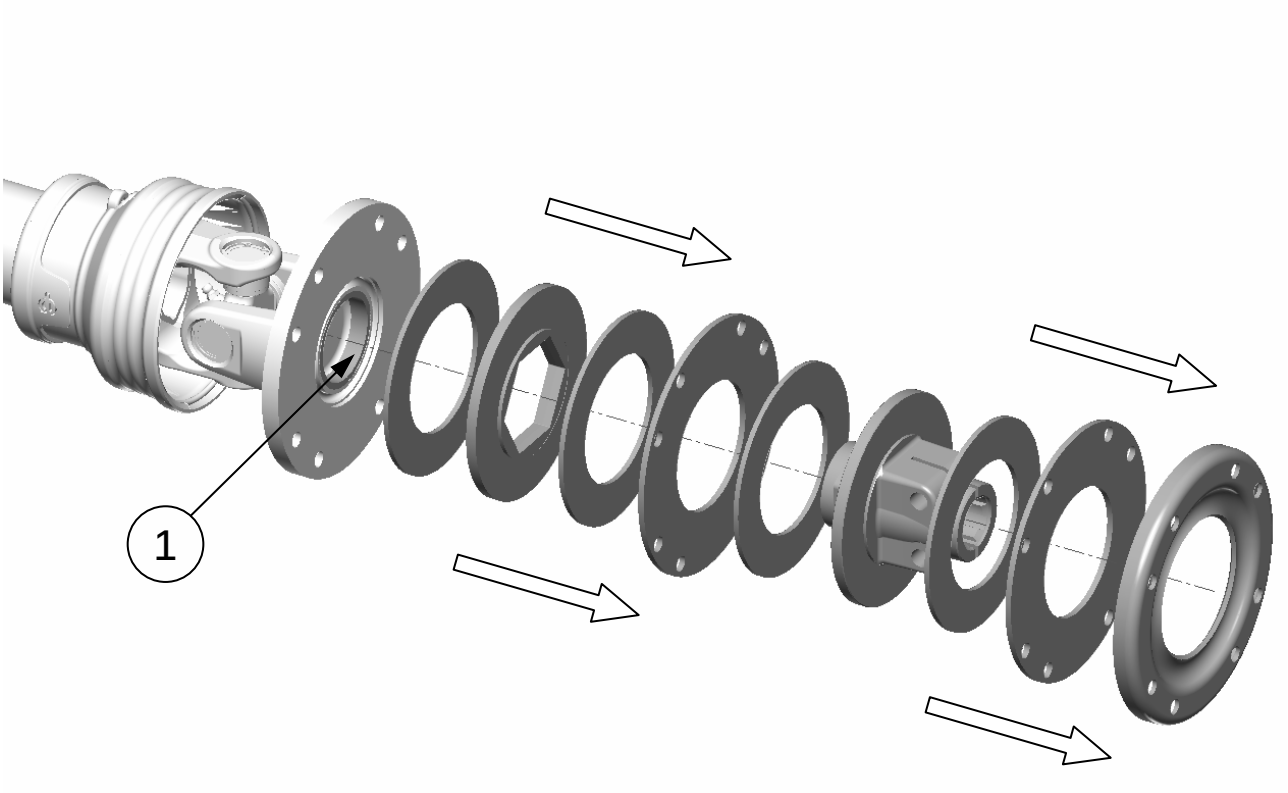
STEP 0:
Unscrew the nuts, pull out washers and screws, then disconnect the clutch from PTO shaft



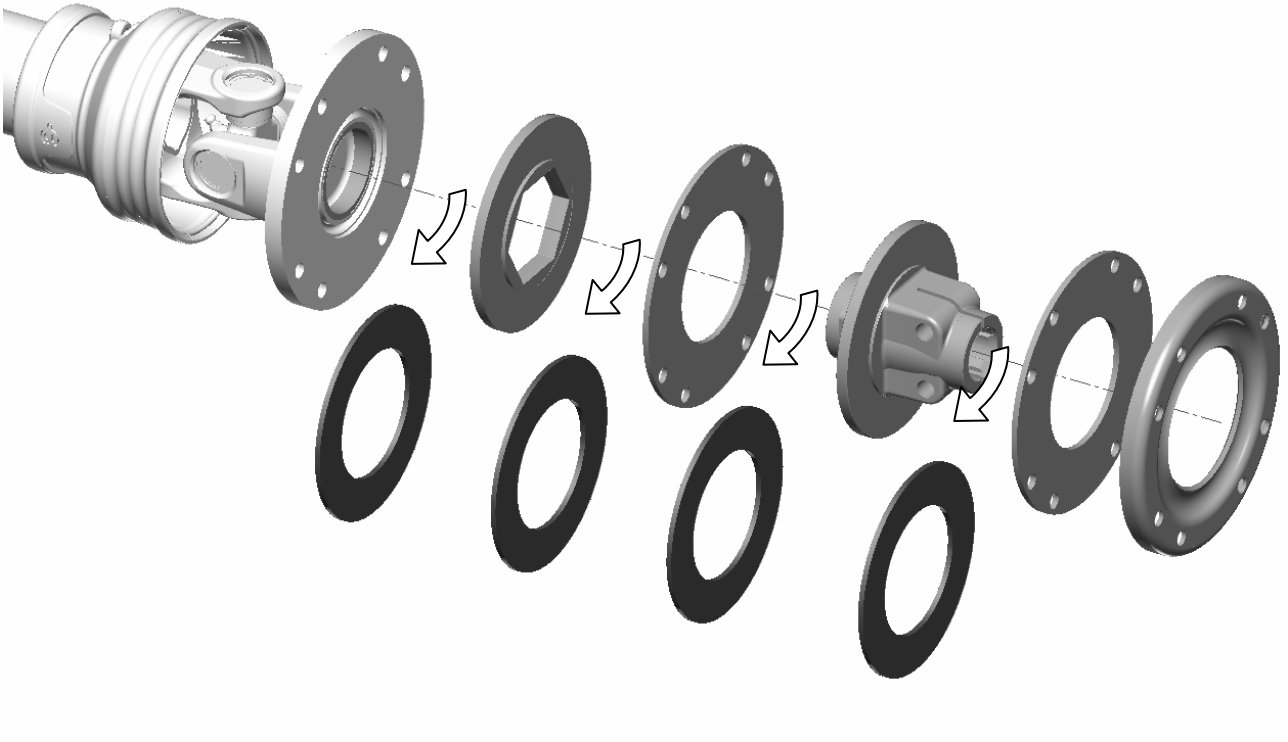
STEP 1:
Unscrew the nuts (#8) and pull out related springs and screws



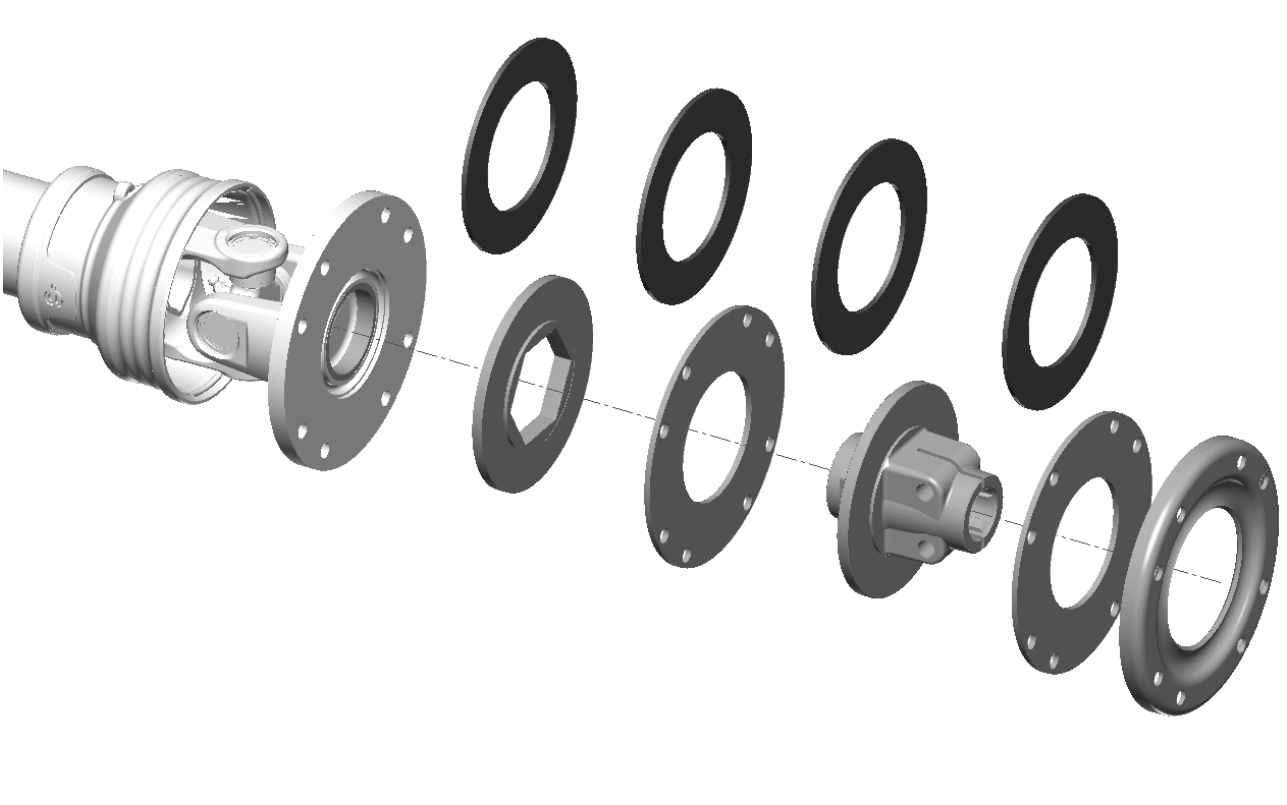
STEP 2:
Disassemble the clutch, making sure that the bearing (item 1) remain in his seat



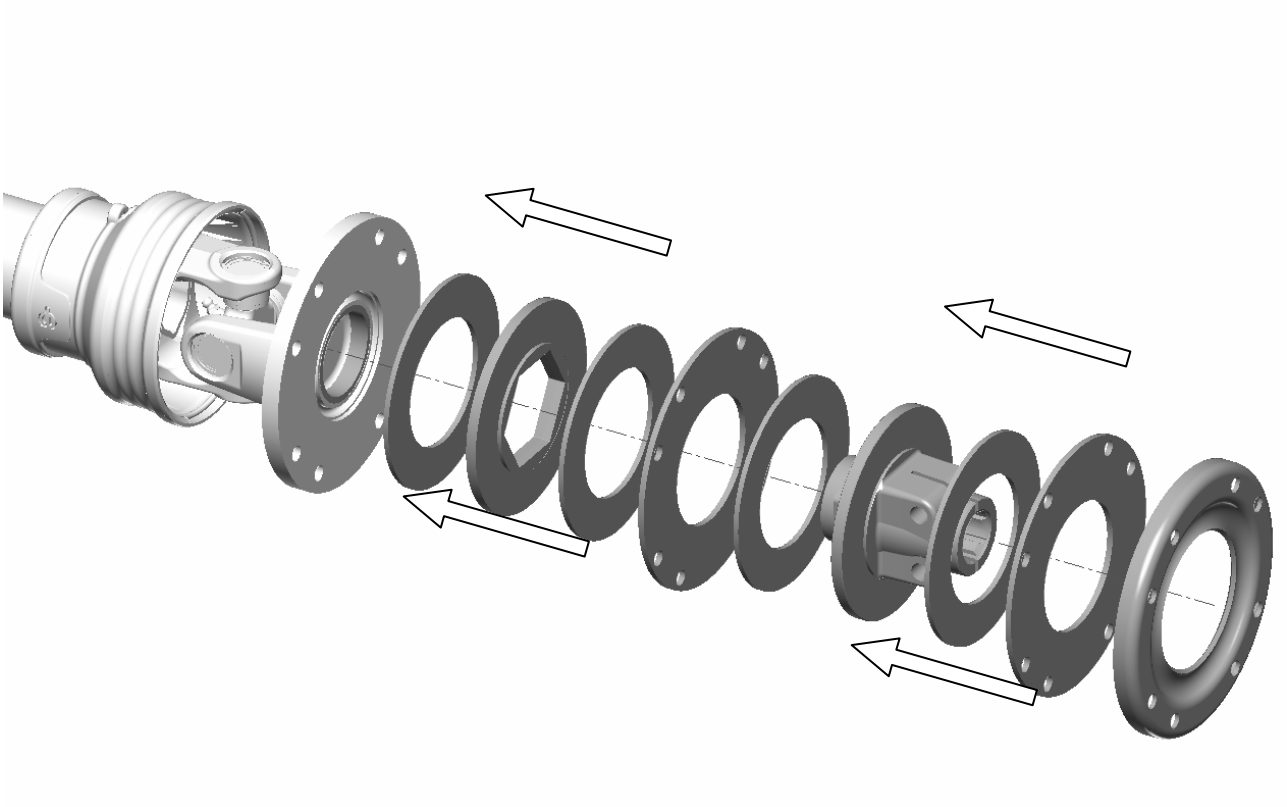
STEP 3:
Remove the friction discs with excessive wear



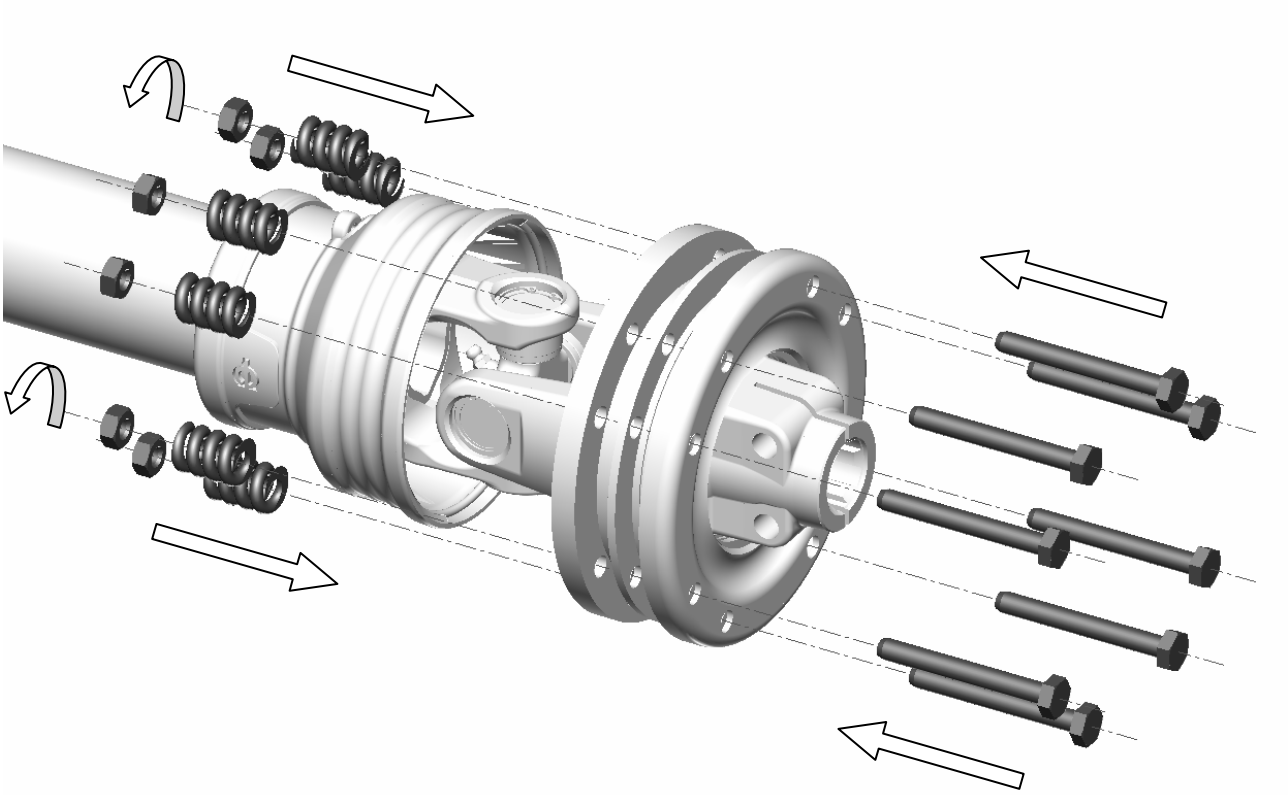
STEP 4:
Insert the new friction discs



STEP 5:
Reassemble the clutch taking care of the alignment of the holes



STEP 6:
Insert screws, springs then nuts, tighten the nuts till to get the proper spring height indicated into the setting table



Eurocardan

CLUTCH SPRING SETTINGS

(06/12/96)

Springs Heigth [mm/in.]	FD0 Torque [Nm]	[in.-lb]	[ft.-lb]
29 / 1,14	230	2040	170
28 / 1,10	410	3630	300
27 / 1,06	530	4690	390
26 / 1,02	680	6020	500

Springs Heigth [mm/in.]	FD1 Torque [Nm]	[in.-lb]	[ft.-lb]
29 / 1,14	260	2300	190
28 / 1,10	420	3720	310
27 / 1,06	570	5040	420
26 / 1,02	730	6430	540

Springs Heigth [mm/in.]	FD2 Torque [Nm]	[in.-lb]	[ft.-lb]
29 / 1,14	310	2740	230
28 / 1,10	520	4600	380
27 / 1,06	720	6370	530
26 / 1,02	940	8320	690

Springs Heigth [mm/in.]	FD3 Torque [Nm]	[in.-lb]	[ft.-lb]
29 / 1,14	660	5840	420
28 / 1,10	1110	9820	820
27 / 1,06	1380	12210	1020
26 / 1,02	1680	14870	1240

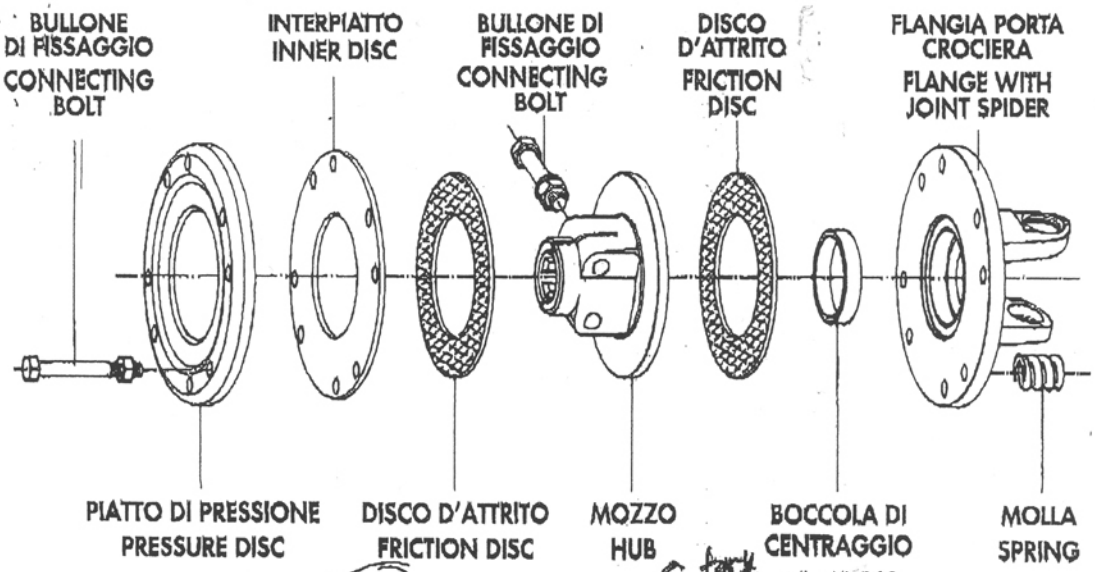
Springs Heigth [mm/in.]	FD4 Torque [Nm]	[in.-lb]	[ft.-lb]
29 / 1,14	710	6280	520
28 / 1,10	1190	10530	880
27 / 1,06	1530	13540	1130
26 / 1,02	1880	16460	1370

1*[Nm] = 0,1130*[ft-lb]

1*[Nm] = 1,3558*[in.-lb]

TORQUE SETTING

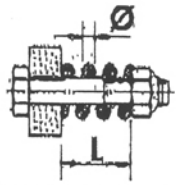
FD



5 mm springs

Set from factory at 7950 in LBS

This column is the attachment



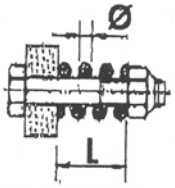
FD1

COPPIA DI TORSIONE
TORQUE

FD2

COPPIA DI TORSIONE
TORQUE

LUNGHEZZA DI LAVORO mm. *WORKING LENGTH mm. (inch)*	MOLLA Ø 5 mm. *SPRING Ø 5 mm*		MOLLA Ø 6 mm. *SPRING Ø 6 mm*		MOLLA Ø 7 mm. *SPRING Ø 7 mm*		MOLLA Ø 5 mm. *SPRING Ø 5 mm*		MOLLA Ø 6 mm. *SPRING Ø 6 mm*		MOLLA Ø 7 mm. *SPRING Ø 7 mm*	
	N•m	In•lb	N•m	In•lb	N•m	In•lb	N•m	In•lb	N•m	In•lb	N•m	In•lb
L = 28,5 - (1 1/8)	240	2,100	390	3,450	640	5,650	280	2,500	470	4,150	770	6,800
L = 28 - (1 7/64)	320	2,850	510	4,500	860	7,500	360	3,200	620	5,400	1010	8,950
L = 27,5 - (1 5/64)	380	3,350	640	5,650	1070	9,450	440	3,900	740	6,550	1220	10,800
L = 27 - (1 1/16)	460	4,050	750	6,650	1230	10,800	520	4,600	860	7,600	1400	12,400
L = 26,5 - (1 3/64)	520	4,600	850	7,500	1360	12,050	590	5,200	980	8,650	1570	13,900
L = 26 - (1 1/32)	580	5,150	930	8,250			650	5,700	1070	9,450	-	-
L = 25,5 - (1)	620	5,500	-	-			700	6,200				



FD3

COPPIA DI TORSIONE
TORQUE

FD4

COPPIA DI TORSIONE
TORQUE

LUNGHEZZA DI LAVORO mm. *WORKING LENGTH mm. (inch)*	MOLLA Ø 5 mm. *SPRING Ø 5 mm*		MOLLA Ø 6 mm. *SPRING Ø 6 mm*		MOLLA Ø 7 mm. *SPRING Ø 7 mm*		MOLLA Ø 5 mm. *SPRING Ø 5 mm*		MOLLA Ø 6 mm. *SPRING Ø 6 mm*		MOLLA Ø 7 mm. *SPRING Ø 7 mm*	
	N•m	In•lb	N•m	In•lb	N•m	In•lb	N•m	In•lb	N•m	In•lb	N•m	In•lb
L = 28,5 - (1 1/8)	480	4,250	780	6,900			560	4,950	940	8,300	1540	13,650
L = 28 - (1 7/64)	640	5,650	1020	9,050			720	6,350	1220	10,800	2000	17,700
L = 27,5 - (1 5/64)	760	6,750	1280	11,350			880	7,800	1480	13,100	2440	21,600
L = 27 - (1 1/16)	920	8,150	1500	13,300			1040	9,200	1790	15,900	2800	24,800
L = 26,5 - (1 3/64)	1040	9,200	1700	15,000			1180	10,450	1980	17,550	3140	27,800
L = 26 - (1 1/32)	1160	10,250	1860	16,450			1300	11,500	2140	18,950	-	-
L = 25,5 - (1)												