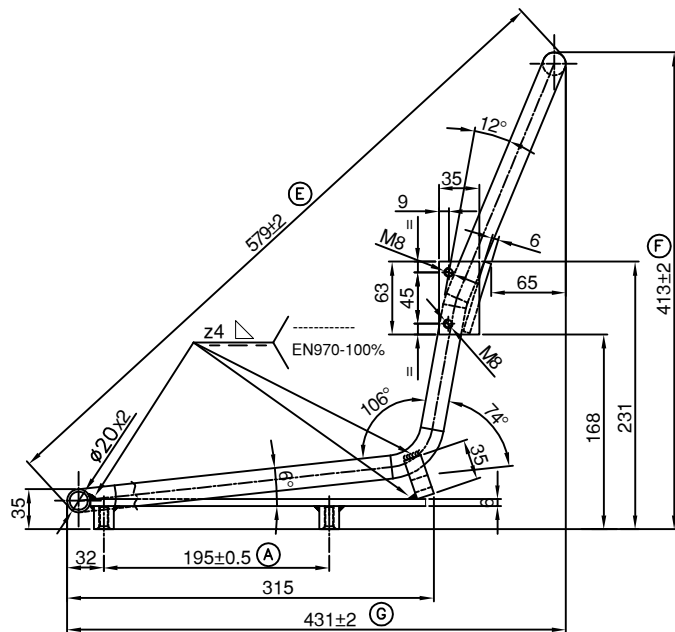
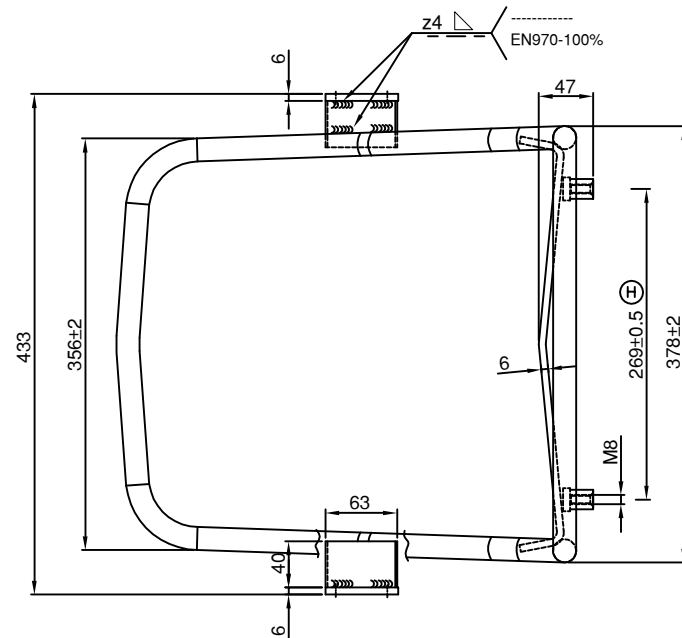
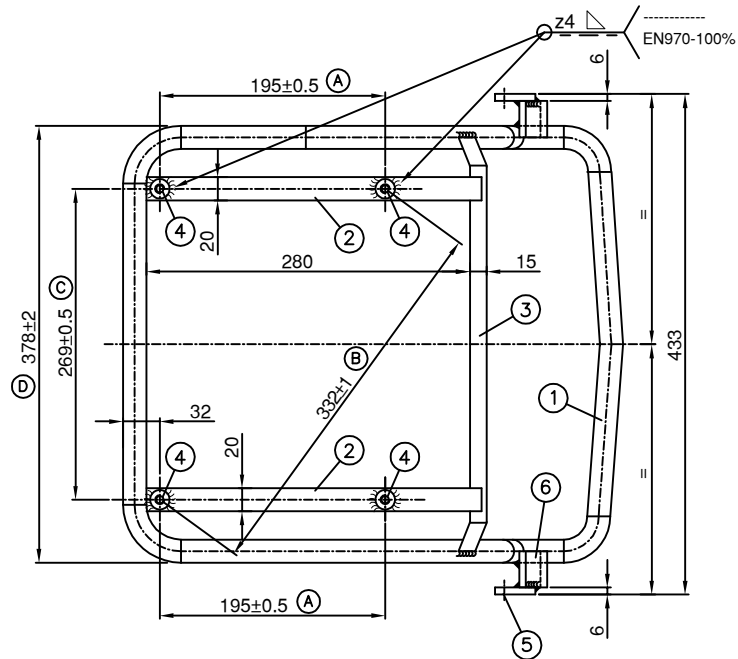




6	022 5140 560	2	Supporto bracciolo filettato 40x6x63 / S235 JR	0.1
5	022 5135 663	2	Supporto bracciolo filettato M8-35x6x63 / S235 JR	0.1
4	011 800 011	4	BOCCOLA FILETT. M8 17x19 / 11SMn 30 (AVZ)	-
3	02251156382	1	TRAVERSA PIATTO 15x6 LG. 382 / S235 JR	0.3
2	02251206285	2	TRAVERSA L 20x6 LG.285 / S235 JR	0.3
1	020 6000 020	1	TUBO CONTORNO 20x2 LG. 1918 / S235 JR	1
POS.	CODICE	QU.ta'	DESCRIZIONE/MATERIALE	PESO U.Kg
00	10-10-11	Ermesso per inserimento in libreria		Bottura
ID	DATA - DATE	MODIFICA - MODIFY	NOME - NAME	
PRE-TRATTAMENTO SUPERF. (1st SURF. TREATMENT)		TRATTAMENTO SUPERF. FINALE (LAST SURF. TREAT.)		QUANTITA' (Q.TY)
---		grezzo		---
TRATT. TERMICO (HEAT TREATMENT)		PESO GREZZO (RAW W.) (Kg)	PESO FINITO (FINAL W.) (Kg)	FOLIO (SHEET)
---		---	---	☒ [1.6 / 3.2 / 6.3]
TOLLERANZE GENERALI CARPENTERIA (GENERIC CARPENTRY TOLERANCES):			SMUSSI NON QUOT.: 1x45° - RAGGI: R 0,5 (CHAMFERS WITHOUT TOL.: 1x45° - FILLETS: R 0,5)	
CESOIA (SHEARING), PIEGA (BENDING) E OSSISTAGLIO (OXYCUTTING): ±1 mm - SALDATURA (WELDING): ±2 mm - PIEGATURA (BENDING): ±1°				
F	FINE	H	GRADO DI PREC. PER QUOTE LINEARI E ANGOLARI SENZA TOLLERANZA SECONDO UNI-EN 22768-1	C
M	MEDIA (MEDIUM)	K	(PREC. LEVEL FOR LINEAR AND ANGULAR DIMENSIONS WITHOUT TOL. ACCORDING UNI-EN 22768-1)	
C	GROSSOLANA (COARSE)	L	GRADO DI PRECISIONE PER TOLLERANZE GEOMETRICHE GENERALI SECONDO UNI-EN 22768-2	L
V	MOLTO GROSSOLANA (VERY COARSE)	---	(PRECISION LEVEL FOR GENERIC GEOMETRIC TOLERANCES ACCORDING UNI-EN 22768-2)	
DISEGNATO (DRAWN): Bottura		MATERIALE (MATERIAL) vedi LM		
CONTROLLATO (CHKD): Villani		DESCRIZIONE (DESCRIPTION)		
 GIBBOAR		INSERTO METALLICO CON BRACCIOLI		
		SEDILE MOVI		
COD. ATRZ. (TOOL REF.):		CODICE (REF.)		
DATA (DATE)		SCALA (SCALE)		INSS 0020B
10-10-11		no		
				