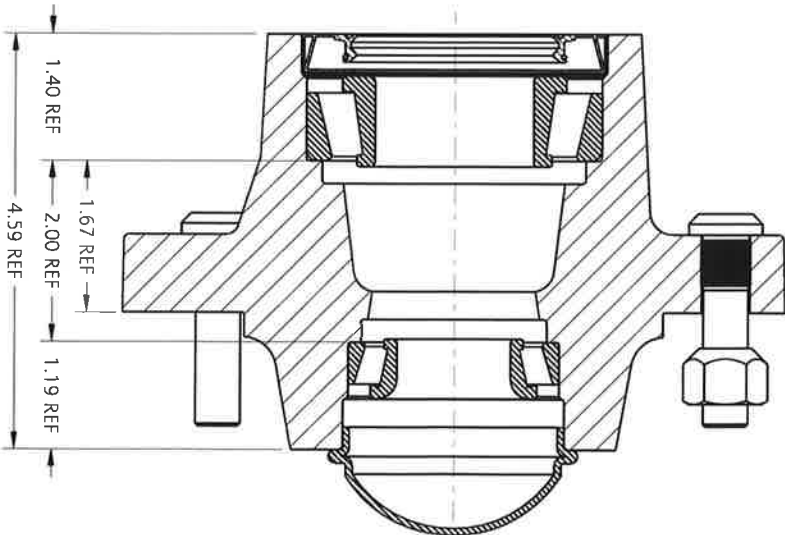
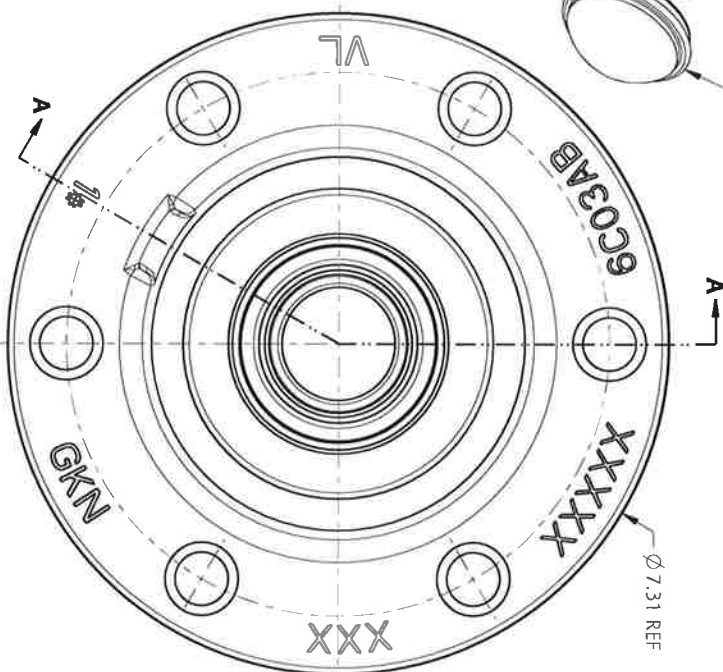
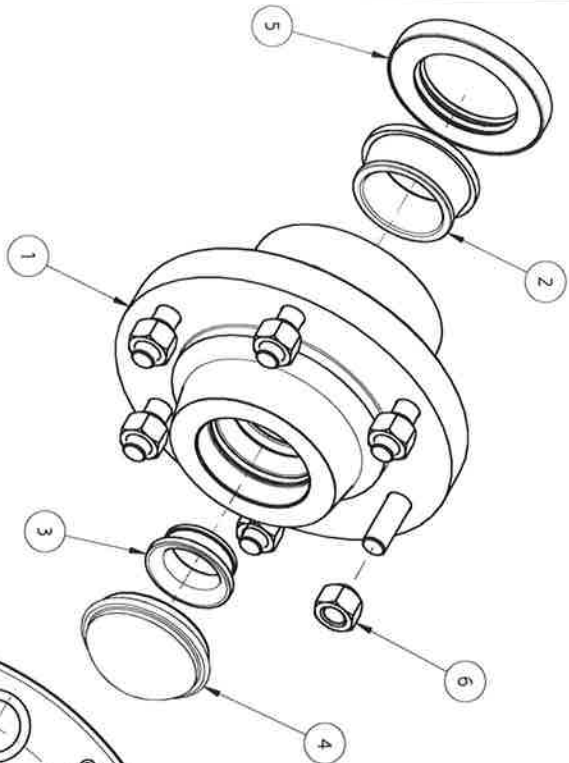


| REV | DESCRIPTION            | SER. NO. | BY  | CHK'D | APPR'D | ENG. RELEASE DATE |
|-----|------------------------|----------|-----|-------|--------|-------------------|
| A   | P602148 WAS 02/0015-00 | A10-53B  | BRL | -     | -      | 12/13/10          |



SECTION A-A

| ID | QTY | PART NO.  | DESCRIPTION                                 |
|----|-----|-----------|---------------------------------------------|
| 1  | 1   | L614308-6 | HUB SUB ASSEMBLY                            |
| 1  | 1   | L614408-6 | HUB MACHINING                               |
| 1  | 1   | P702201   | BEARING CUP 25520 - PEER                    |
| 1  | 1   | P702203   | BEARING CUP LM67010 - PEER                  |
| 1  | 1   | P752405   | STUD BOLT 1/2-20 UNF X 2-1/8, GRADE 5, ZP   |
| 1  | 1   | P752311   | BEARING CONE LM67048 - PEER                 |
| 1  | 1   | P502026   | HUB CAP HTW                                 |
| 1  | 1   | P602148   | GREASE SEAL CR 22532 OR TC 22334TA22334TA-H |
| 1  | 1   | P201602   | NUT WHEEL 1/2-20 UNF, ZP                    |

| DIMENSIONS ARE FOR REFERENCE ONLY | ORIGINAL SER | CUSTOMER | NO. OF BOLTS | BOLT CIRCLE   | PILOT DIA.    | WEIGHT    | CAPACITY |
|-----------------------------------|--------------|----------|--------------|---------------|---------------|-----------|----------|
|                                   | 10-523       | 6/30/10  | 6            | 6.00" (152.4) | 4.62" (117.3) | 19.73 LBS |          |

MATERIAL: SAE G-3000 GRAY IRON

ENGINEERING RELEASE DATE: N/A

DIMENSION INCHES (mm)



GKN Armstrong Wheel  
Armstrong, IA 50514

L614208-6

REV A  
VERSION