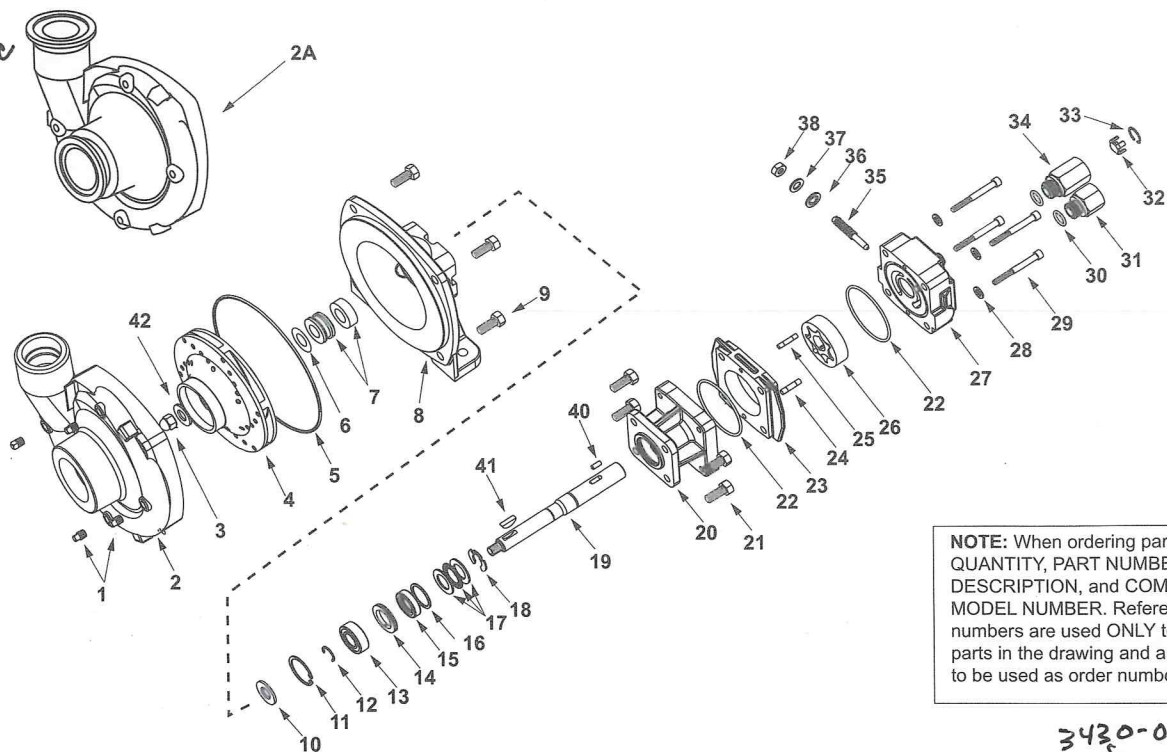


Models 9306C and 9304C (Discontinued) Series

93049 is like 9306C-HM1C
HAS A CAST IRON
IMPELLER IN IT
0401-9200C



NOTE: When ordering parts, give QUANTITY, PART NUMBER, DESCRIPTION, and COMPLETE MODEL NUMBER. Reference numbers are used ONLY to identify parts in the drawing and are NOT to be used as order numbers.

Repair Parts Kit No. 3430-0332

Contains: One mechanical seal (Ref. 7), one o-ring (Ref. 5) and one rubber gasket (Ref. 6).

Silicon Carbide Seal Kit

No. 3430-0589

Contains one each: mechanical seal (Ref. 7) and o-ring (Ref. 5).

Hydraulic Motor Part Nos.

2500-0009C (HM1C Models)
2500-0011C (HM3C Models)
2500-0018C (HM5C Models)

3430-0748

Parts Kit No. 3430-0178

Contains: One each ball bearing (Ref. 13), motor shaft seal (Ref. 15), thread seal gasket (Ref. 36), and washer (Ref. 37); two each motor housing o-rings (Ref. 22), and port adapter o-rings (Ref. 30).

Ref. No.	Qty. Req'd.	Part No.	Description
1	4	2406-0007	Drain/Vent Plug
2	1	0154-9200C1	Pump Casing (Volute) (Includes stainless steel wear ring)
2	1	0151-9200C	Pump Casing (Volute) (Includes stainless steel wear ring) (9304C)
2A	1	0157-9200C	Pump Casing (Universal Flange)
3	1	2253-0002	Impeller Nut
4	1	0401-9200P2	Impeller (Nylon)
5	1	1720-0083	O-ring
6	1	1700-0100	Rubber Gasket
7	1	2120-0009	Mechanical Seal (Viton/Ceramic) (Std)
7	1	3430-0589	Mechanical Seal (Silicon Carbide) (Optional)
8	1	0750-9300C2	Mounting Flange
8	1	0750-9300C	Mounting Flange (9304C)
9	4	2210-0020	Hex Head Cap Screw
10	1	1410-0056	Slinger Ring
11	1	1820-0013	Retaining Ring
12	1	1810-0014	Snap Ring
13	1	2000-0010	Ball Bearing
14	1	1410-0073	Spacer
15	1	2104-0005	Shaft Seal
16	1	1410-0074	Seal Spacer
17	1	2029-0014	Thrust Bearing Assembly - Consists of: (1) Thrust Bearing & (2) Thrust Brg. Races
18	1	1810-0026	Snap Ring
19	1	0510-2500	Shaft (HM3C Model) 7-1/2" long
19	1	0511-2501	Shaft (HM1C & HM5C Models) 7" long
20	1	0151-2500C	Motor Body (Includes Main Bearing)
21	4	2210-0005	Hex Head Cap Screw

Ref. No.	Qty. Req'd.	Part No.	Description
22	2	1720-0110	O-ring
23	1	0700-2500C1	Gerotor Housing (HM1C Model) 1/2" wide
23	1	0702-2500C1	Gerotor Housing (HM3C Model) 1" wide
23	1	0704-2500C1	Gerotor Housing (HM5C Model) 5/8" wide
24	1	1600-0052	Dowel Pin (HM3C Models)
24	1	1600-0044	Dowel Pin (HM1C and HM5C Models)
25	1	1600-0068	Dowel Pin (HM3C Model)
25	1	1600-0037	Dowel Pin (HM1C and HM5C Models)
26	1	3900-0022	Gerotor (HM1C Model)
26	1	3900-0024	Gerotor (HM3C Model)
26	1	3900-0048	Gerotor (HM5C Model)
27	1	0251-2500C2	Motor End Plate (Includes Main Bearing)
28	4	2270-0039	Washer
29	4	2220-0044	Cap Screw (HM3C)
29	4	2220-0021	Cap Screw (HM1C)
29	4	2220-0032	Cap Screw (HM5C)
30	2	1720-0108	O-ring
31	1	3360-0021	Pressure Port Adapter
32	1	3260-0068	Poppet
33	1	1820-0038	Retaining Ring
34	1	3320-0049	Tank Port Adapter
35	1	3220-0029	Bypass Adjusting Screw
36	1	1700-0047	Gasket
37	1	2270-0027	Washer
38	1	2250-0038	Lock Nut
40	1	1610-0055	Roll Pin (HM3C Models)
40	1	1610-0031	Roll Pin (HM1C and HM5C Models)
41	1	1610-0012	Woodruff Key
42	1	2270-0071	Washer