

# 88665- FC-K Seal Kit for Flow Control on DeCloet Tobacco Harvester 07-14

FILE LOCATION: N:\Engineering\Assembly instructions\FC51\FC51\_SEALassem no tool.dwg

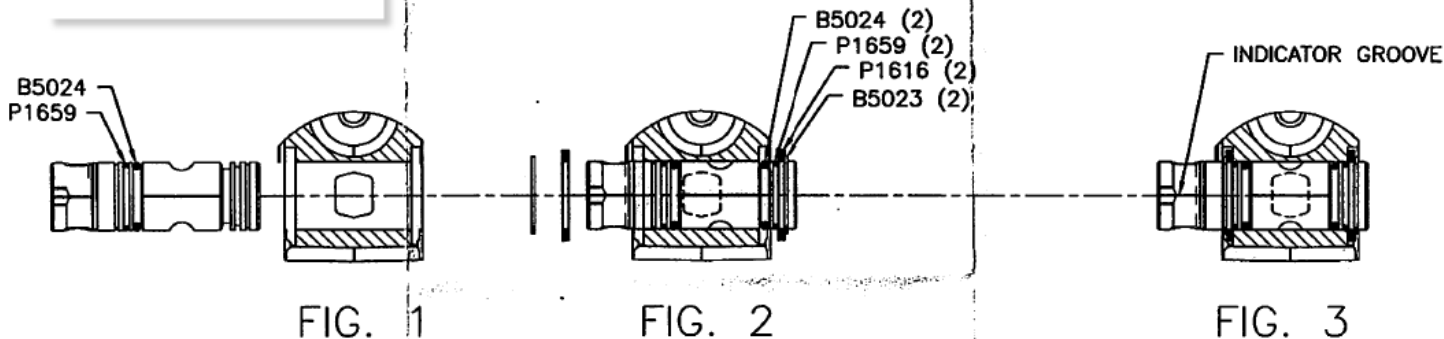
## NOTE:

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To install side lever spool without cutting the o-rings it is necessary to install only the o-ring nearest the handle. Install the side lever spool into the valve from the front (dial plate side). Push spool through casting until the oring groove on the opposite side of the casting is exposed. Install back oring (B5024), dust seal oring (P1659), seal retainer (P1616), and snap ring (B5023) in that order. Pull the spool back through the casting slowly using a slight twisting motion. The snap ring will stop the spool in the correct location. The front dust seal (P1659), seal retainer (P1616), and snap ring (B5023) can now be installed.

Also it is very important that the indicator groove on the side lever spool (intersecting handle hole) is facing the CF side of the casting. This ensures that the bleed grooves are located in the proper location, and will allow the valve to be adjusted easily under pressure.

**Fits ASC# 42485,  
42543,59925,74307**



REV.	DATE	DESCRIPTION	BRAND HYDRAULICS CO., INC. 2332 SOUTH 25TH STREET, OMAHA NEBRASKA 68105			
			TITLE FC SEAL ASSEMBLY & INSTALLATION INSTRUCTIONS		MATERIAL ----	
			STANDARD TOLERANCE UNLESS NOTED: .00 = ±.010 .000 = ±.005 C ± Z FRACTION ±1/32	HEAT TREAT _____ ± 2 RC X _____ DEEP GRIND _____ ±0.0002 DIA. & TAPER PLATE _____ ±0.0002 DIA. & TAPER	DRAWN BY J. CASEY	FILENAME FC51_SEALassem
					DATE 4/26/99	DISK ---
					SCALE 1:2	PART NO. FC51_SEALassem